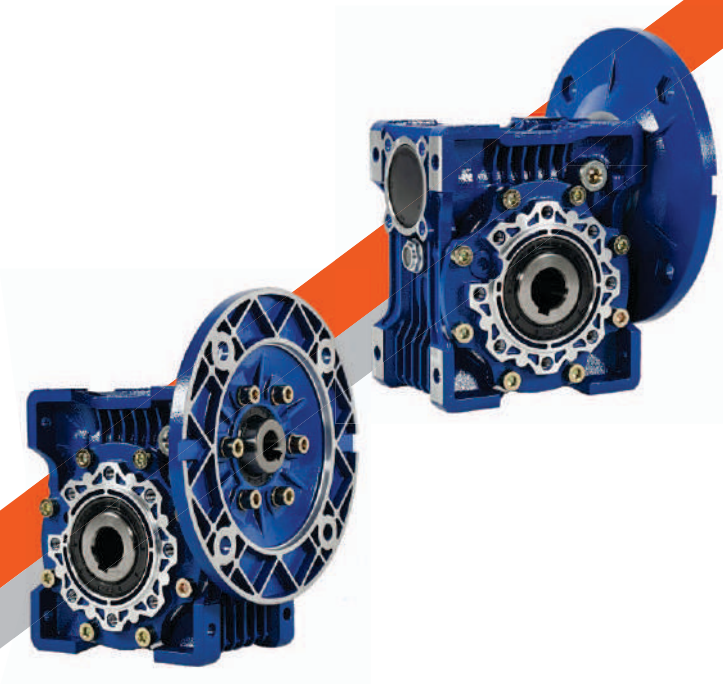




UNLEASHING  
**POWER**



UNLOCKING  
**VALUE**



**Series PBWR**  
**Worm Gear Reducers**

GEARED MOTORS · GEARBOXES · GEAR ASSEMBLIES · DRIVE SOLUTIONS



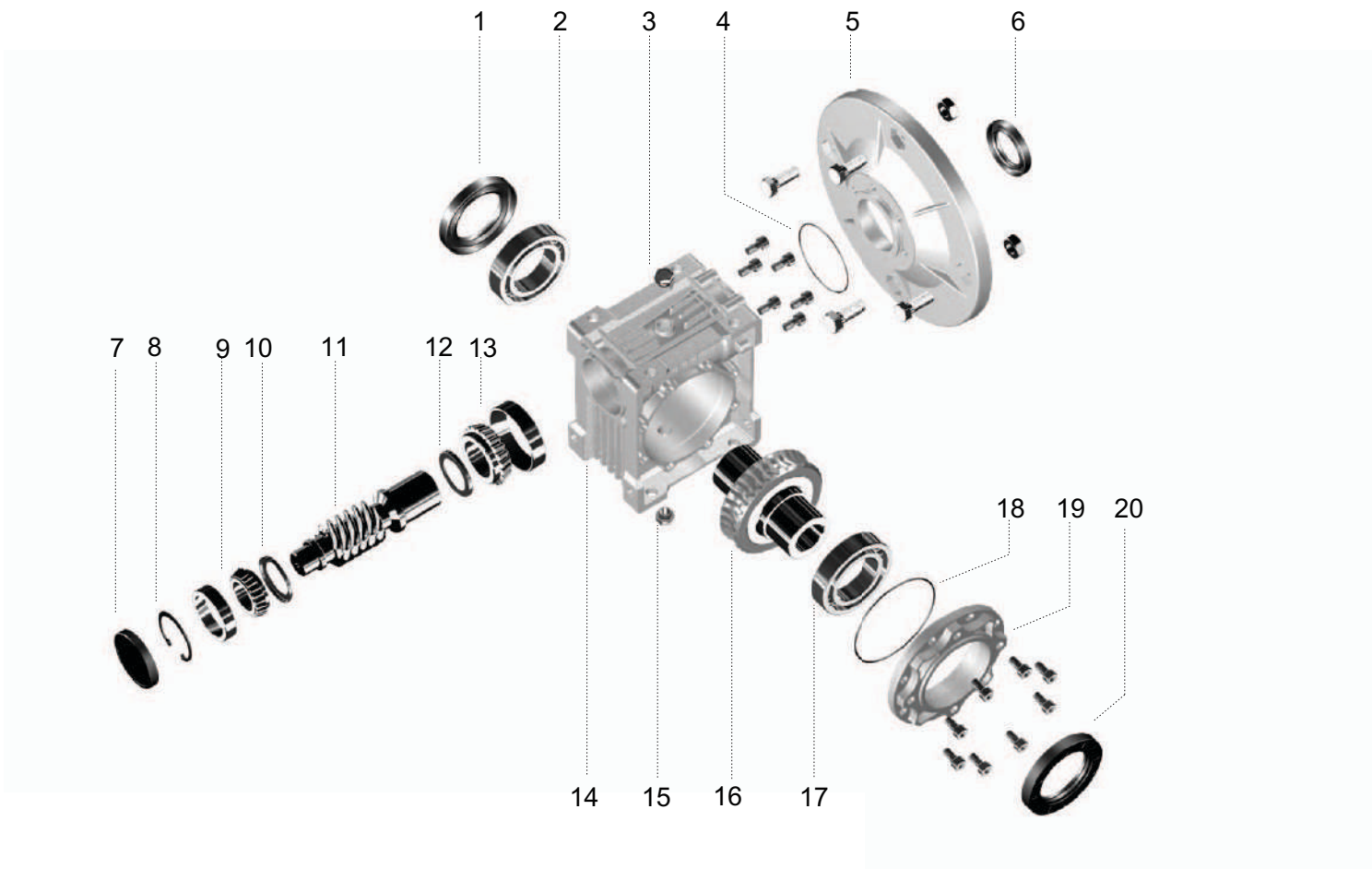
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### The advantages of worm reducer

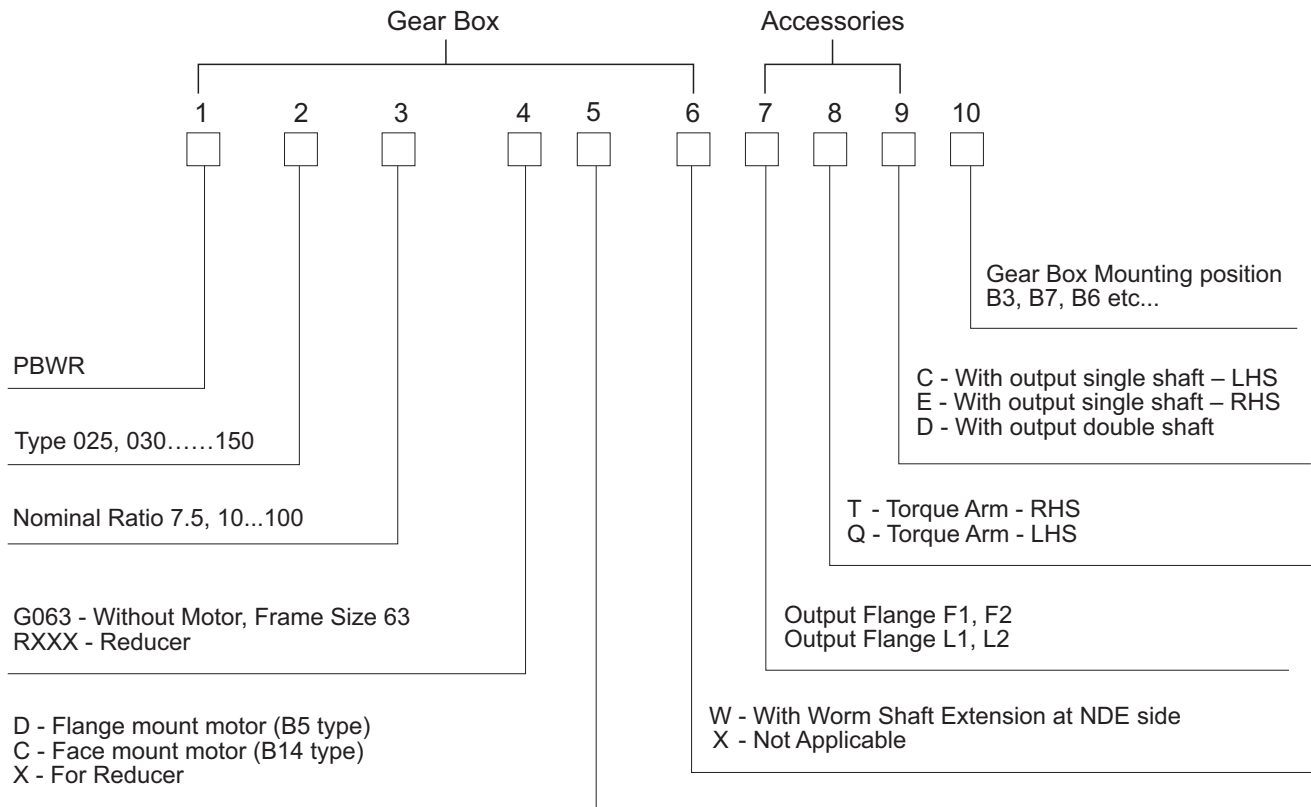
1. High quality Aluminum alloy, appearance elegant, efficient thermally, high load carrying capacity.
2. Installed in multi-surfaces, hollow output shaft, various type of input and output end accessories.
3. We can mount other transmission machinery easily.
4. Small size, compact construction, light weight, robust design and save place for mounting.
5. Run steadily and low noise.
6. High reliability and high efficiency.

### Basic structure



- |                     |                     |                     |                       |
|---------------------|---------------------|---------------------|-----------------------|
| 1. Oil seal         | 6. Oil seal         | 11. Worm            | 16. Gear              |
| 2. Bearing          | 7. Seal and cover   | 12. Oil baffle disc | 17. Bearing           |
| 3. Breather vent    | 8. Circlip          | 13. Bearing         | 18. O-type seal ring  |
| 4. O-type seal ring | 9. Bearing          | 14. Housing         | 19. Bearing and cover |
| 5. Input flange     | 10. Oil baffle disc | 15. Plug screw      | 20. Oil seal          |

## UNIT DESCRIPTION SINGLE STAGE WORM REDUCER

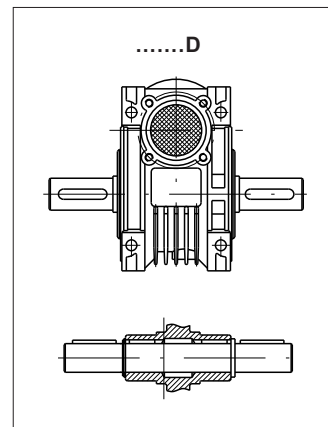
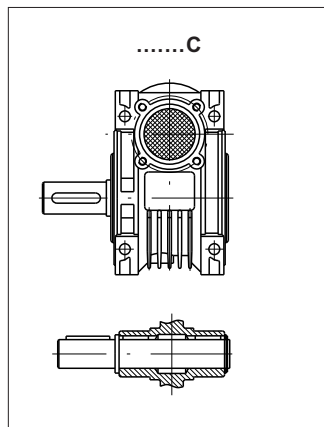
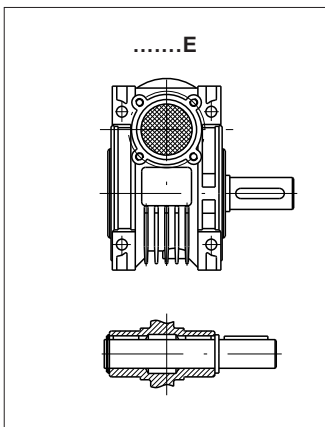
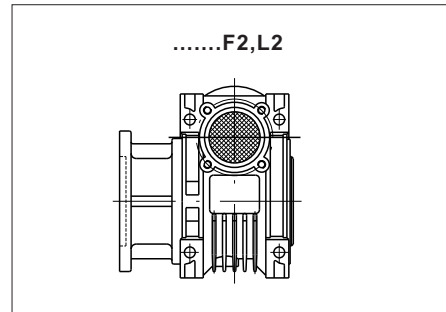
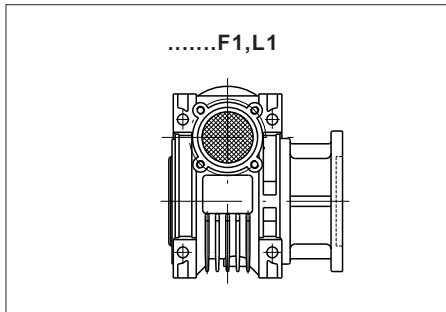
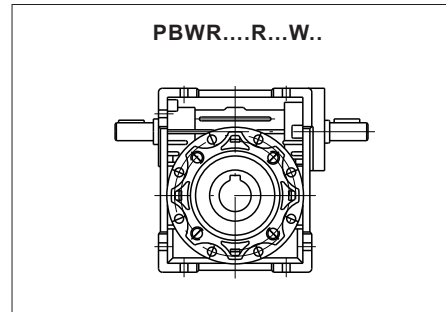
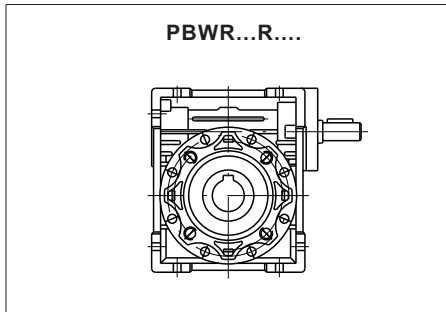
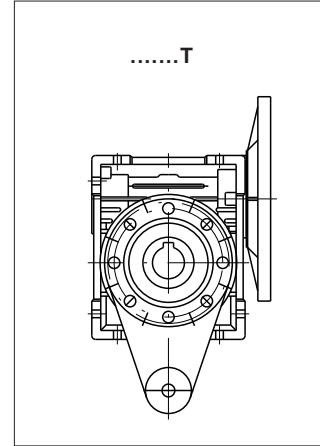
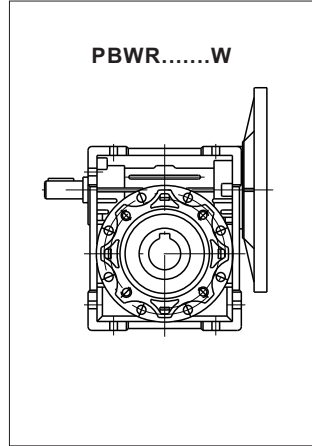
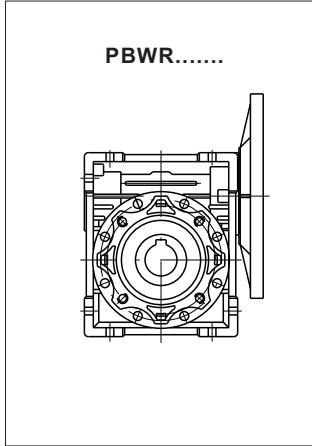


Kindly Note that digits 7 to 9 are omitted when not required.

### Explanation of the Gearbox Nomenclature :

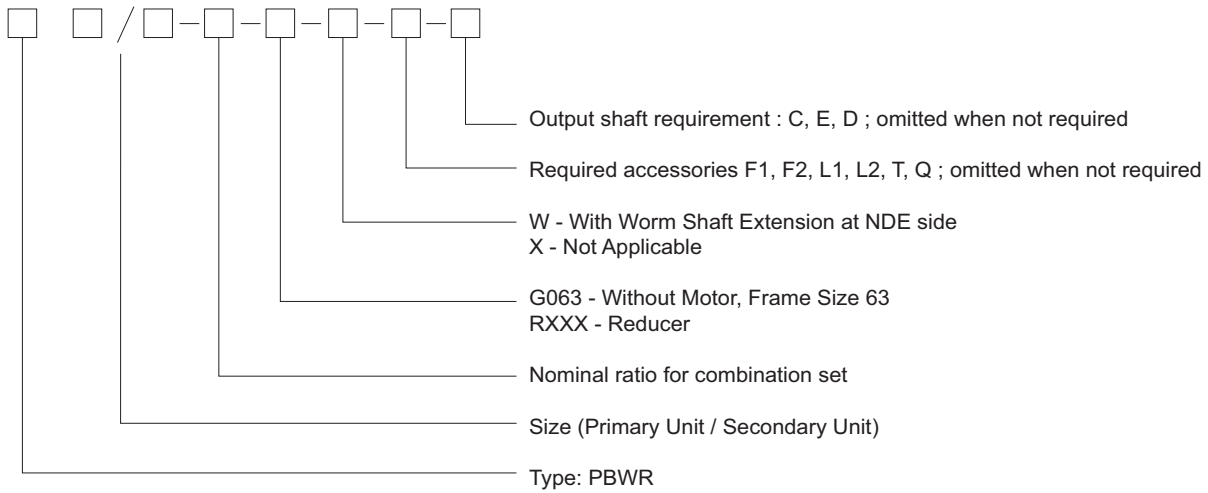
PBWR	Gear Box type (With input flange)
25-30-40-50-63-75-90-110-130-150	Gear Box size ( SIZE 25 to be provide on request)
7.5-10-15-20-25-30-40-50-60-80-100	Nominal ratio
G063	Without Motor, Frame Size 63
RXXX	Reducer
F.....(1-2).L.....(1-2 )	Output flange and mounting position (Right Side / Left Side)
T	T - Torque Arm - RHS,Q - Torque Arm - LHS
W	With Worm Shaft Extn at NDE side
C,E	With output single shaft – LHS,With output single shaft – RHS
D	With output double shaft
1 TO 6	Mounting - 1(B3), 2(B7), 3(B6), 4(B8), 5(V5), 6(V6).

## GEARBOX WITH ACCESSORIES OPTIONS

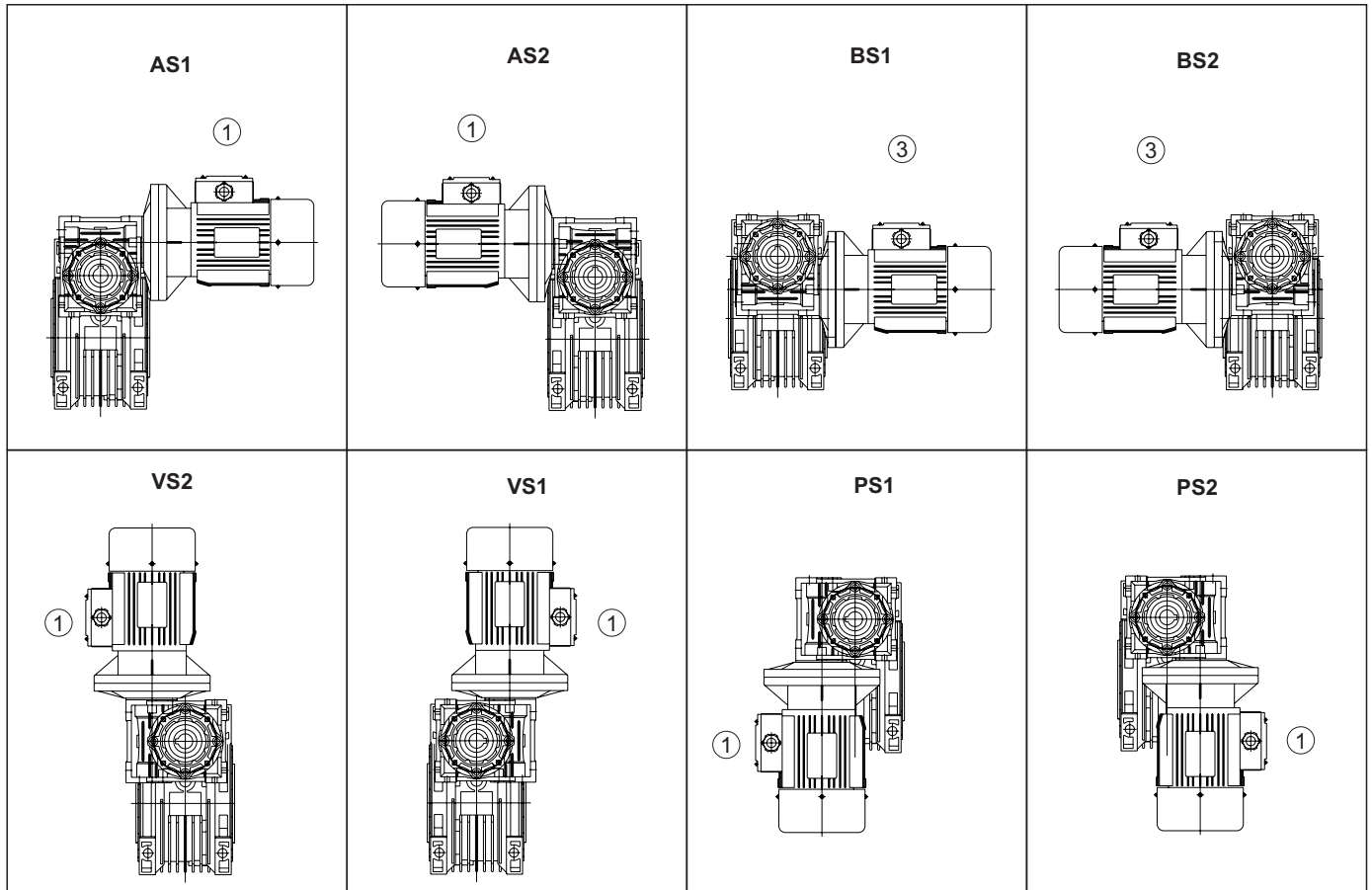


## UNIT DESCRIPTION DOUBLE STAGE WORM REDUCER

### Combination of double stage worm reducer



### Different type of Mounting Position - Double stage worm reducer



\*Kindly note that "○" denoted as a terminal box position



## EXPLANATION OF THE GEARBOX NOMENCLATURE

### Examples :

---

**1. PBWR-040-030-G063-F1-D**

Means:

Gearbox Type : PBWR

Gearbox Size : 40

Nominal Ratio : 30

Without Electric Motor, Frame size 63

Output Flange : Type F

Right Side : 1

Double Output Shaft : D

**2. PBWR-110-080-RX55-W-L2-Q**

Means:

Gearbox Type : PBWR

Gearbox Size : 110

Nominal Ratio : 80

Reducer, Motor Power, 0.55 Kw : RX55

With Shaft Extension at Non Drive End : W

Output Flange : Type L

Left Side : 2

Torque Arm Left Side : Q

**3. PBWR 40/75-300-G071-W**

Means:

Gearbox Type : PBWR

Gearbox Size : 40/75

Nominal Ratio : 300

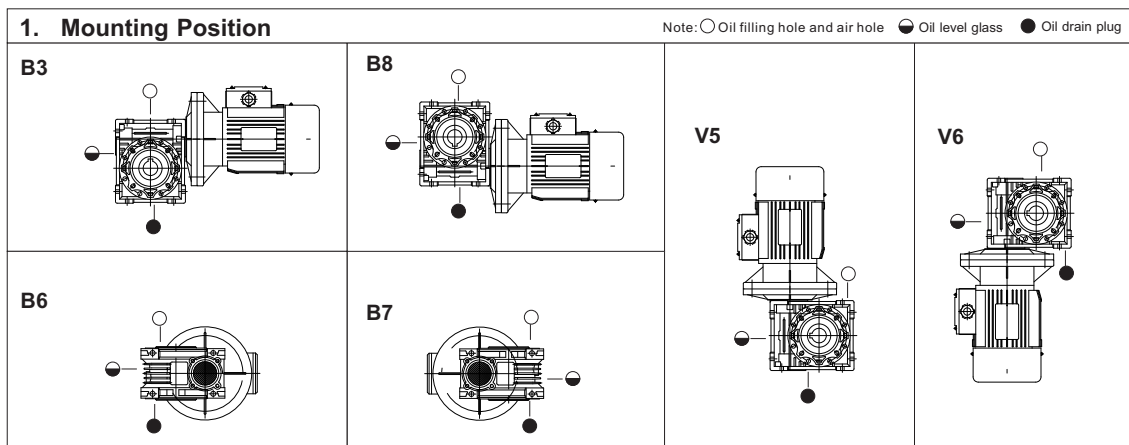
Without Electric Motor, Frame size 71

With Shaft Extension at Non Drive End : W



## MOUNTING POSITION & LUBRICANT DETAILS OF REDUCER

Mounting Position of the Single Stage Worm Reducer and corresponding Oil Filling Amount and Lubricant Types



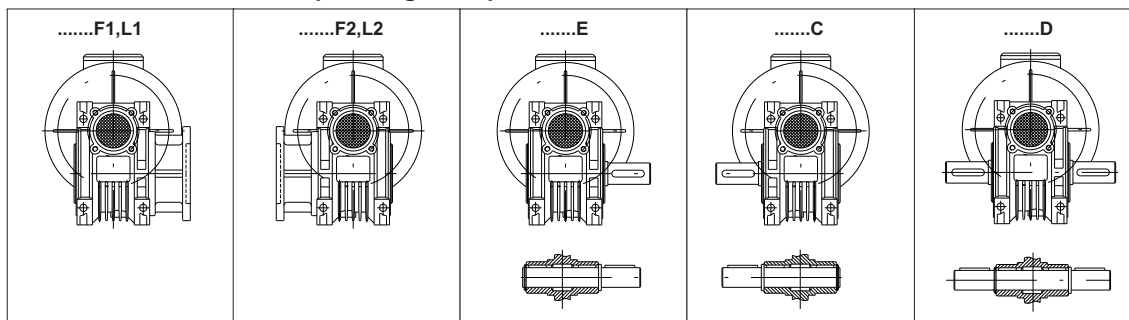
### 2. Oil quantities against different mounting positions

Gearbox Size		PBWR25	PBWR30	PBWR40	PBWR50	PBWR63	PBWR75	PBWR90	PBWR110	PBWR130	PBWR150
Lubricating oil (Liter)	B3	0.02	0.04	0.08	0.15	0.3	0.55	1.0	3.0	4.5	7.0
	B6,B7								2.5	3.5	5.4
	B8								2.2	3.3	5.1
	V5								3.0	4.5	7.0
	V6								2.2	3.3	5.1

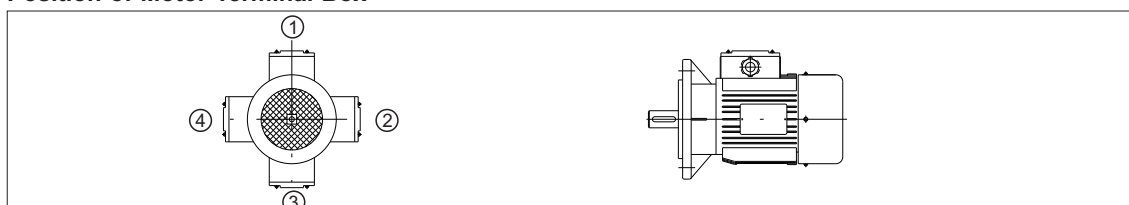
### 3. Lubricating oil

Gearbox Size		PBWR25, PBWR30, PBWR40 PBWR50, PBWR63, PBWR75	PBWR90, PBWR110, PBWR130, PBWR150		
Lubricant	Ambient Temperature	Synthetic Oil	Synthetic Oil	Mineral Oil	
		-25°C ~ +50°C	-25°C ~ +50°C	-5°C ~ +40°C	-15°C ~ +40°C
ISO		VG320	VG320	VG460	VG320
Used in International	AGIP	TELUM VSF320	TELUM VSF320	BLASIA 460	BLASIA 220
	SHELL	TIVELA S320	TIVELA S320	OMALA OIL 460	OMALA OIL 220
	ESSO	S220	S220	SPARTAN EP 460	SPARTAN EP 220
	MOBIL	GLYGOYLE 30	GLYGOYLE 30	MOBIL GEAR 634	MOBIL GEAR 630
	CASTROL	ALPHASYN PG 320	ALPHASYN PG 320	ALPHA MAX 460	ALPHA MAX 220
BP	ENERGOL SG-XP 320	ENERGOL SG-XP 320	ENETGOL SG-XP 460	ENETGOL SG-XP 220	

### Installation Position of Output flange, Output Shaft of Gearboxes



### Position of Motor Terminal Box



\*Kindly note that “○” denoted as a terminal box position

## TYPE OF LOAD AND SERVICE FACTOR OF REDUCER

### Load carrying capacity of worm gearbox:

Reference circle of worm slide(m/s)	Lubricant Grade
≤ 2.2	ISO VG - 460
> 2.5-5	ISO VG - 320
> 5-12	ISO VG - 220

### Selection criteria to find out service factor of worm gearbox :

(Table 2)

No. of starts per hour <10			
Nature of load generated by driven machine	Duty cycle (Hours per day)		
	< 2	2~8	8~16
Uni form	0.8	1	1.25
Moderate shock	1	1.25	1.5
heavy shock	1.25	1.5	1.75

(Table 3)

No. of starts per hour >10			
Nature of load generates by driven machine	Duty cycle (Hours per day)		
	< 2	2~8	8~24
Uniform	1	1.25	1.75
Moderate shock	1.5	1.75	2
Heavy shock	1.75	2	2.25



## RATINGS SINGLE STAGE WORM GEAR REDUCER

**Selection Parameter of Single Stage Worm Gear Reducer (Input Speed 1400 rpm, 4 Pole)**

Output speed (r/min)	Output torque (N.m)	Service Factor	Ratio (i)	Type	Output speed (r/min)	Output torque (N.m)	Service Factor	Ratio (i)	Type
<b>0.06kW</b>					<b>0.12kW</b>				
186.7	2.6	4.2	7.5	PBWR25	46.7	17.2	2.6	30	PBWR40
140	3.4	3.5	10		35	21	1.9	40	
93.3	4.9	2.5	15		28	25	1.5	50	
70	6.1	2.0	20		23.3	28	1.3	60	
46.7	8.2	1.6	30		17.5	34	1.0	80	
35	10	1.3	40		14	38	0.8	100	
28	12	0.9	50						
23.3	14	0.7	60		23.3	29	2.3	60	PBWR50
					17.5	35	1.9	80	
186.7	2.6	6.9	7.5	PBWR30	14	40	1.4	100	
140	3.4	5.4	10		<b>0.18kW</b>				
93.3	4.7	3.8	15		186.7	7.8	2.3	7.5	PBWR30
70	6	3.0	20		140	10	1.8	10	
56	7	3.0	25		93.3	14	1.3	15	
46.7	8	2.5	30		70	18	1.0	20	
35	9.7	1.9	40		56	21	1.0	25	
28	11	1.5	50		46.7	24	0.8	30	
23.3	13	1.3	60						
17.5	14	0.9	80		70	19	2.0	20	PBWR40
<b>0.09kW</b>					56	23	1.7	25	
186.7	3.9	2.8	7.5	PBWR25	46.7	26	1.7	30	
140	5.1	2.4	10		35	32	1.3	40	
93.3	7.3	1.6	15		28	38	1.0	50	
70	9.2	1.3	20		23.3	43	0.8	60	
46.7	12	1.1	30						
35	15	0.9	40		35	32	2.3	40	PBWR50
					28	39	1.9	50	
186.7	3.9	4.6	7.5	PBWR30	23.3	43	1.6	60	
140	5	3.6	10		17.5	52	1.2	80	
93.3	7.1	2.5	15		14	60	0.9	100	
70	9	2.0	20		<b>0.25kW</b>				
56	10	2.0	25		186.7	11	3.6	7.5	PBWR40
46.7	12	1.7	30		140	14	2.8	10	
35	14	1.2	40		93.3	21	1.9	15	
28	17	1.0	50		70	27	1.5	20	
23.3	19	0.9	60		56	32	1.2	25	
					46.7	36	1.3	30	
28	19	2.0	50	PBWR40	35	44	0.9	40	
23.3	21	1.7	60		28	37	0.8	50	
17.5	26	1.3	80						
14	29	1.0	100		70	26	2.7	20	PBWR50
<b>0.12kW</b>					56	32	2.2	25	
186.7	5.2	3.4	7.5	PBWR30	46.7	37	2.3	30	
140	6.7	2.7	10		35	46	1.7	40	
93.3	9.5	1.9	15		28	54	1.4	50	
70	12	1.5	20		23.3	60	1.1	60	
56	14	1.5	25		17.5	72	0.9	80	
46.7	16	1.3	30						
35	19	0.9	40						
28	23	0.8	50						



## RATINGS SINGLE STAGE WORM GEAR REDUCER

### Selection Parameter of Single Stage Worm Gear Reducer ( Input Speed 1400 rpm, 4 Pole)

Output speed (r/min)	Output torque (N. m)	Service Factor	Ratio (i)	Type	Output speed (r/min)	Output torque (N. m)	Service Factor	Ratio (i)	Type
<b>0.25kW</b>					<b>0.75kW</b>				
28	56	2.4	50	PBWR63	93.3	63	1.2	15	PBWR50
23.3	63	2.0	60		70	81	0.9	20	
17.5	78	1.6	80						
14	87	1.4	100		93.3	63	2.2	15	PBWR63
<b>0.37kW</b>					70	83	1.6	20	
186.7	16	2.4	7.5	PBWR40	56	100	1.3	25	
140	21	1.9	10		46.7	114	1.4	30	
93.3	31	1.3	15		35	143	1.0	40	
70	39	1.0	20						
56	47	0.8	25		56	102	2.0	25	PBWR75
46.7	53	0.8	30		46.7	117	2.0	30	
					35	147	1.5	40	
140	21	3.3	10	PBWR50	28	177	1.2	50	
93.3	31	2.4	15		23.3	200	1.0	60	
70	40	1.8	20						
56	48	1.5	25		28	184	1.8	50	PBWR90
46.7	55	1.5	30		23.3	212	1.5	60	
35	68	1.1	40		17.5	258	1.1	80	
28	80	0.9	50		14	302	0.9	100	
23.3	89	0.8	60		<b>1.1kW</b>				
					186.7	49	2.6	7.5	PBWR63
35	70	2.1	40	PBWR63	140	65	2.0	10	
28	83	1.6	50		93.3	93	1.5	15	
23.3	94	1.4	60		70	122	1.1	20	
17.5	115	1.1	80		56	146	0.9	25	
14	129	0.9	100		46.7	167	1.0	30	
<b>0.55kW</b>					35	165	0.9	40	
186.7	25	2.9	7.5	PBWR50					
140	32	2.2	10		93.3	95	2.1	15	PBWR75
93.3	46	1.6	15		70	123	1.7	20	
70	59	1.2	20		56	150	1.3	25	
56	71	1.0	25		46.7	171	1.3	30	
46.7	81	1.0	30		35	216	1.0	40	
35	80	0.9	40		28	264	0.9	50	
					23.3	223	0.8	60	
70	60	2.2	20	PBWR63					
56	73	1.8	25		35	225	1.6	40	PBWR90
46.7	83	1.9	30		28	270	1.3	50	
35	105	1.4	40		23.3	311	1.0	60	
28	124	1.1	50		17.5	328	0.9	80	
23.3	140	0.9	60						
					28	281	2.3	50	PBWR110
35	108	2.0	40	PBWR75	23.3	324	1.9	60	
28	129	1.6	50		17.5	402	1.3	80	
23.3	146	1.4	60		14	473	1.0	100	
17.5	180	1.1	80		<b>1.5kW</b>				
14	206	0.9	100		186.7	67	1.9	7.5	PBWR63
					140	89	1.5	10	
17.5	189	1.5	80	PBWR90	93.3	127	1.1	15	
14	221	1.2	100		70	166	0.8	20	



## RATINGS SINGLE STAGE WORM GEAR REDUCER

Selection Parameter of Single Stage Worm Gear Reducer ( Input Speed 1400 rpm, 4 Pole)

Output speed (r/min)	Output torque (N. m)	Service Factor	Ratio (i)	Type	Output speed (r/min)	Output torque (N. m)	Service Factor	Ratio (i)	Type
<b>1.5kW</b>					<b>3kW</b>				
140	90	2.2	10	PBWR75	186.7	136	1.4	7.5	PBWR75
93.3	130	1.5	15		140	180	1.1	10	
70	168	1.3	20		93.3	261	0.8	15	
56	205	1.0	25		186.7	138	2.1	7.5	PBWR90
46.7	233	1.0	30		140	182	1.7	10	
70	171	2.1	20	PBWR90	93.3	264	1.4	15	
56	210	1.6	25		70	344	1.0	20	
46.7	239	1.7	30		56	420	0.8	25	
35	307	1.2	40		46.7	479	0.9	30	
28	368	0.9	50		93.3	264	2.5	15	PBWR110
23.3	424	0.8	60		70	348	1.9	20	
35	319	2.2	40	PBWR110	56	430	1.6	25	
28	384	1.7	50		46.7	485	1.5	30	
23.3	442	1.4	60		35	638	1.1	40	
17.5	548	0.9	80		28	767	0.9	50	
<b>2.2kW</b>					56	429	2.2	25	PBWR130
186.7	100	1.8	7.5	PBWR75	46.7	491	2.1	30	
140	132	1.5	10		35	638	1.6	40	
93.3	191	1.0	15		28	767	1.3	50	
70	240	0.9	20		23.3	884	1.0	60	
46.7	269	0.8	30		17.5	1113	0.8	80	
186.7	101	2.9	7.5	PBWR90	28	777	1.8	50	PBWR150
140	134	2.3	10		23.3	896	1.4	60	
93.3	194	1.9	15		17.5	1113	1.0	80	
70	252	1.4	20		14	1310	0.8	100	
56	308	1.1	25		<b>3.7kW</b>				
46.7	351	1.2	30		186.7	168	1.1	7.5	PBWR75
35	433	1.0	40		140	222	0.9	10	
28	393	0.9	50		186.7	170	1.7	7.5	PBWR90
70	255	2.5	20	PBWR110	140	224	1.4	10	
56	315	2.2	25		93.3	326	1.1	15	
46.7	356	2.0	30		70	424	0.9	20	
35	468	1.5	40		140	224	2.7	10	PBWR110
28	563	1.2	50		93.3	326	2.1	15	
23.3	648	1.0	60		70	429	1.5	20	
35	468	2.2	40	PBWR130	56	530	1.3	25	
28	563	1.7	50		46.7	598	1.2	30	
23.3	648	1.4	60		56	530	1.7	25	PBWR130
17.5	816	1.0	80		46.7	606	1.7	30	
14	869	0.8	100		35	787	1.3	40	
28	570	2.5	50	PBWR150	28	946	1.1	50	
23.3	657	1.9	60		23.3	1091	0.9	60	
17.5	816	1.4	80						
14	960	1.0	100						



## RATINGS SINGLE STAGE WORM GEAR REDUCER

### Selection Parameter of Single Stage Worm Gear Reducer ( Input Speed 1400 rpm, 4 Pole)

Output speed (r/min)	Output torque (N.m)	Service Factor	Ratio (i)	Type	Output speed (r/min)	Output torque (N.m)	Service Factor	Ratio (i)	Type
<b>3.7kW</b>					<b>15kW</b>				
28	958	1.5	50	PBWR150	186.7	698	1.7	7.5	PBWR150
23.3	1105	1.2	60		140	921	1.3	10	
17.5	1373	0.9	80		93.3	1351	0.9	15	
<b>5.5kW</b>					70	1760	0.7	20	
186.7	253	2.2	7.5	PBWR110					
140	334	1.8	10						
93.3	484	1.4	15						
70	638	1.0	20						
56	711	0.9	25						
140	333	2.5	10	PBWR130					
93.3	490	1.9	15						
70	645	1.4	20						
56	788	1.2	25						
46.7	900	1.2	30						
35	1171	0.9	40						
28	1103	0.8	50						
70	645	2.0	20	PBWR150					
56	788	1.5	25						
46.7	934	1.3	30						
35	1171	1.3	40						
28	1426	1.0	50						
23.3	1643	0.8	60						
<b>7.5kW</b>									
186.7	345	1.6	7.5	PBWR110					
140	455	1.3	10						
93.3	660	1.0	15						
186.7	349	2.1	7.5	PBWR130					
140	455	1.8	10						
93.3	668	1.4	15						
70	880	1.0	20						
56	1074	0.9	25						
46.7	1228	0.8	30						
35	1596	0.7	40						
<b>11kW</b>									
186.7	512	2.3	7.5	PBWR150					
140	675	1.8	10						
93.3	990	1.3	15						
70	1291	1.0	20						
56	1576	0.8	25						

Note : non-standard speed ratios and motor frames, please get in touch with us. We can confirm their technical suitability and offer them upon specific request.



## RATINGS DOUBLE STAGE WORM GEAR REDUCER

### Selection Parameter of Double Stage Worm Gear Reducer ( Input Speed 1400 rpm, 4 Pole)

Output speed (r/min)	Output torque (N.m)	Service Factor	High speed transmission ratio (i1)	Low speed transmission ratio (i2)	General transmission ratio (i)	Combination model size		
<b>0.06kW</b>								
14	25	1.3	10	10	100	PBWR 25/30		
9.3	32	0.9	10	15	150			
7	41	0.7	10	20	200			
5.6	44	0.8	10	25	250			
4.7	59	1.2	10	30	300	PBWR 25/40		
3.5	71	0.9	10	40	400			
2.8	82	0.7	20	25	500			
2.3	101	0.6	20	30	600			
1.9	116	0.5	25	30	750	PBWR 30/40		
1.6	143	0.5	30	30	900			
1.2	171	0.4	30	40	1200			
0.9	197	0.3	50	30	1500			
0.78	217	0.3	60	30	1800			
0.6	268	0.2	60	40	2400			
0.5	324	0.2	60	50	3000			
0.4	294	0.1	50	80	4000			
0.3	356	0.1	50	100	5000			
4.7	57	1.3	10	30	300		PBWR 30/50	
3.5	70	0.9	10	40	400			
2.8	96	0.6	20	25	500			
2.3	104	0.7	20	30	600			
1.9	121	0.6	25	30	750			
1.6	139	0.5	30	30	900			
1.2	166	0.4	30	40	1200			
0.9	196	0.4	50	30	1500			
0.78	218	0.3	60	30	1800			
0.58	261	0.2	60	40	2400			
0.4	300	0.2	80	40	3200			
0.4	279	0.1	50	80	4000			
0.28	338	0.1	50	100	5000			
1.6	141	1.0	30	30	900	PBWR 30/63		
1.2	169	0.7	30	40	1200			
0.93	199	0.7	50	30	1500			
0.78	222	0.7	60	30	1800			
0.6	266	0.5	60	40	2400			
0.5	307	0.4	60	50	3000			
0.35	288	0.3	50	80	4000			
0.29	311	0.3	60	80	4800			
0.9	203	1.1	30	50	1500		PBWR 30/75	
0.78	225	0.9	30	60	1800			
0.58	276	0.8	60	40	2400			
0.47	319	0.7	60	50	3000			
0.35	306	0.6	50	80	4000			
0.28	360	0.4	50	100	5000			
0.6	330	1.1	60	40	2400			PBWR 40/75
0.47	377	0.8	60	50	3000			

Output speed (r/min)	Output torque (N.m)	Service Factor	High speed transmission ratio (i1)	Low speed transmission ratio (i2)	General transmission ratio (i)	Combination model size
<b>0.06kW</b>						
0.35	355	0.7	50	80	4000	PBWR 40/75
0.28	419	0.5	50	100	5000	
0.5	405	1.4	60	50	3000	PBWR 40/90
0.35	365	1.3	50	80	4000	
0.28	431	1.0	50	100	5000	
<b>0.09kW</b>						
14	37	0.8	10	10	100	PBWR 25/30
9.3	49	0.6	10	15	150	
7	62	0.5	10	20	200	
5.6	66	0.5	10	25	250	
4.7	75	0.4	10	30	300	
3.5	107	0.3	10	40	400	
2.8	115	0.2	20	25	500	
2.3	135	0.2	20	30	600	
1.9	151	0.2	25	30	750	
1.6	178	0.2	30	30	900	
1.2	212	0.1	30	40	1200	
0.9	247	0.1	50	30	1500	
0.78	304	0.1	60	30	1800	
0.58	340	0.1	60	40	2400	
0.47	405	0.1	60	50	3000	
4.7	88	0.8	10	30	300	PBWR 30/40
3.5	107	1.2	10	40	400	
2.8	123	1.0	10	50	500	PBWR 30/50
2.3	159	0.9	20	30	600	
1.9	185	0.8	25	30	750	
1.6	212	0.7	30	30	900	
1.6	200	1.0	15	60	900	PBWR 30/63
1.2	263	0.9	30	40	1200	
0.93	305	0.7	30	50	1500	
0.9	359	1.1	50	30	1500	PBWR 40/75
0.78	404	1.0	60	30	1800	
0.58	496	0.7	60	40	2400	
0.5	608	0.9	60	50	3000	PBWR 40/90
0.35	548	0.8	50	80	4000	
<b>0.12kW</b>						
4.7	118	1.2	10	30	300	PBWR 30/50
3.5	142	0.9	10	40	400	
2.8	164	0.7	10	50	500	
2.8	171	1.3	10	50	500	PBWR 30/63
2.3	208	1.1	15	40	600	
1.9	241	0.9	15	50	750	



## RATINGS DOUBLE STAGE WORM GEAR REDUCER

Selection Parameter of Double Stage Worm Gear Reducer ( Input Speed 1400 rpm, 4 Pole)

Output speed (r/min)	Output torque (N. m)	Service Factor	High speed transmission ratio (i1)	Low speed transmission ratio (i2)	General transmission ratio (i)	Combination model size	
<b>0.12kW</b>							
1.6	324	1.2	30	30	900	PBWR 40/75	
1.2	399	0.9	30	40	1200		
0.78	546	0.9	30	60	1800	PBWR 40/90	
0.58	695	0.9	60	40	2400		
0.5	883	1.2	60	50	3000	PBWR 50/110	
0.35	784	1.0	50	80	4000		
0.28	928	0.8	50	100	5000		
<b>0.18kW</b>							
3.5	221	1.0	10	40	400	PBWR 30/63	
2.8	257	0.8	10	50	500		
2.3	362	1.1	20	30	600	PBWR 40/75	
1.9	435	0.9	25	30	750		
1.6	487	0.8	30	30	900		
1.2	629	1.0	30	40	1200	PBWR 40/90	
0.93	735	0.8	30	50	1500		
0.78	860	1.5	60	30	1800	PBWR 50/110	
0.58	1113	1.1	60	40	2400		
<b>0.25kW</b>							
3.5	336	1.1	10	40	400	PBWR 40/75	
2.8	384	0.8	10	50	500		
2.3	511	1.2	15	40	600	PBWR 40/90	
1.9	598	0.9	15	50	750		
1.6	667	0.8	15	60	900		
1.2	943	1.3	30	40	1200	PBWR 50/110	
0.93	1064	1.2	50	30	1500		
0.78	1195	1.1	60	30	1800		
0.6	1624	1.0	60	40	2400	PBWR 63/130	
0.47	1935	0.8	60	50	3000		
0.35	2046	0.6	50	80	4000		
0.28	2430	0.5	50	100	5000		
0.78	1199	1.8	60	30	1800		
0.6	1446	1.8	60	40	2400	PBWR 63/150	
0.5	1713	1.4	60	50	3000		
0.4	2026	0.9	50	80	4000		
0.3	2251	0.7	50	100	5000		
<b>0.37kW</b>							
4.7	405	1.0	10	30	300	PBWR 40/75	
3.5	498	0.7	10	40	400		
4.7	401	1.5	7.5	40	300	PBWR 40/90	
3.5	523	1.2	10	40	400		
2.8	611	0.9	10	50	500		
2.3	757	0.8	15	40	600		
<b>0.25kW</b>							
1.9	949	1.3	25	30	750	PBWR 50/110	
1.6	1079	1.2	30	30	900		
1.2	1396	0.8	30	40	1200		
0.9	1674	1.1	50	30	1500	PBWR 63/130	
0.78	1887	0.9	60	30	1800		
0.78	1774	1.2	60	30	1800	PBWR 63/150	
0.6	2141	1.2	60	40	2400		
0.5	2535	0.9	60	50	3000		
<b>0.55kW</b>							
4.7	639	2.0	10	30	300	PBWR 50/110	
3.5	826	1.4	10	40	400		
2.8	984	1.1	10	50	500		
2.3	1181	1.0	15	40	600		
1.9	1411	0.9	25	30	750		
2.8	995	1.6	10	50	500	PBWR 63/130	
1.9	1470	1.2	25	30	750		
1.2	2132	0.8	30	40	1200		
0.78	2637	0.8	60	30	1800	PBWR 63/150	
0.6	3182	0.8	60	40	2400		
<b>0.75kW</b>							
4.7	871	1.5	10	30	300	PBWR 50/110	
3.5	1126	1.1	10	40	400		
2.8	1357	1.1	10	50	500	PBWR 63/130	
2.3	1631	1.0	15	40	600		
1.9	2005	0.9	25	30	750		
1.6	2283	0.8	30	30	900		
2.8	1290	1.8	10	50	500	PBWR 63/150	
2.3	1529	1.7	15	40	600		
1.9	1783	1.3	25	30	750		
1.6	2215	0.9	30	30	900		
1.2	2680	1.0	30	40	1200		
<b>1.1 kW</b>							
4.7	1312	1.3	10	30	300	PBWR 63/130	
3.5	1671	1.0	10	40	400		
2.8	1991	0.8	10	50	500		
9.3	752	3.1	10	15	150	PBWR 63/150	
7	966	2.4	10	20	200		
5.6	1175	1.7	10	25	250		
4.7	1364	1.7	10	30	300		
3.5	1619	1.6	10	40	400		
2.8	1893	1.2	10	50	500		
2.3	2242	1.2	15	40	600		
1.9	2616	0.9	25	30	750		



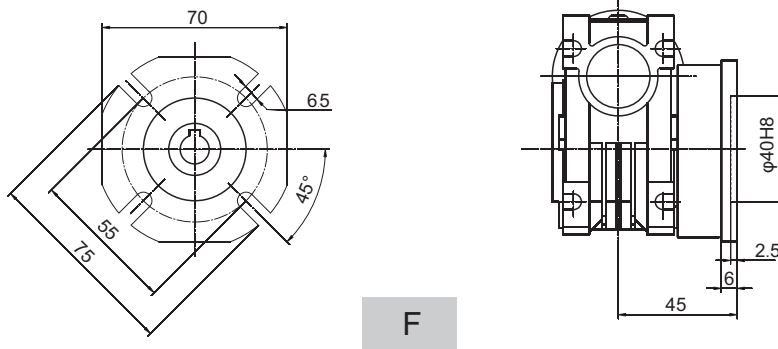
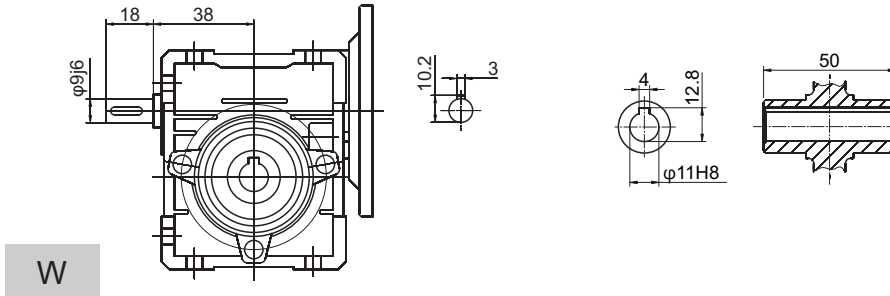
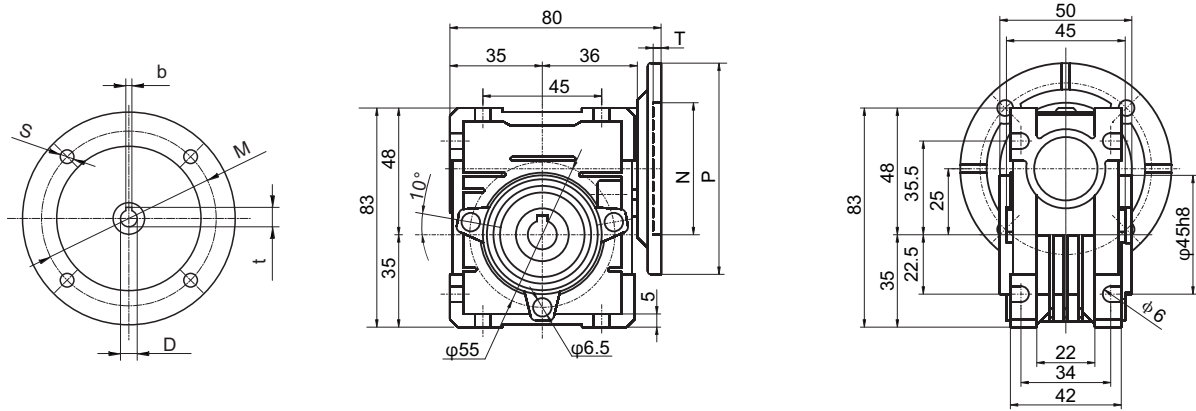
**RATINGS  
DOUBLE STAGE WORM GEAR REDUCER****Selection Parameter of Double Stage Worm Gear Reducer ( Input Speed 1400 rpm, 4 Pole)**

Output speed (r/min)	Output torque (N.m)	Service Factor	High speed transmission ratio (i1)	Low speed transmission ratio (i2)	General transmission ratio (i)	Combination model size
<b>1.5kW</b>						
4.7	1789	1.0	10	30	300	PBWR 63/130
3.5	2279	0.7	10	40	400	
9.3	1026	2.3	10	15	150	PBWR 63/150
7	1317	1.8	10	20	200	
5.6	1602	1.3	10	25	250	
4.7	1860	1.3	10	30	300	
3.5	2208	1.2	10	40	400	
2.8	2582	0.9	10	50	500	
2.3	3057	0.9	15	40	600	

Note : non-standard speed ratios and motor frames, please get in touch with us. We can confirm their technical suitability and offer them upon specific request.

## GENERAL ARRANGEMENT DRAWING SINGLE STAGE WORM GEAR REDUCER

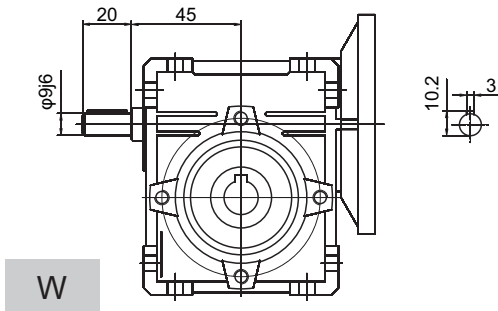
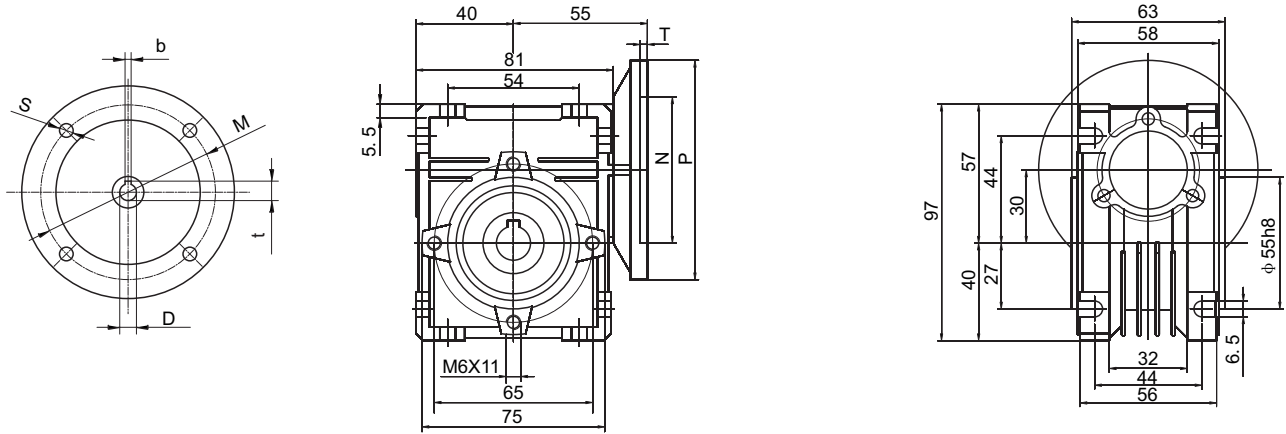
### PBWR25



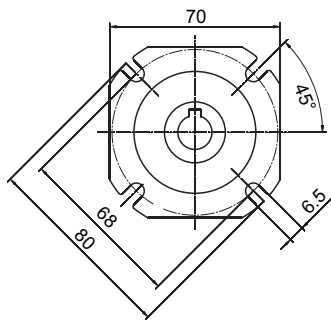
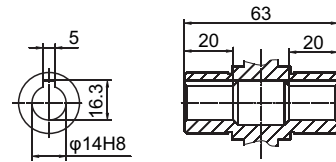
IEC	D <sub>E8</sub>	b	t	P	M	N	S	T
56B14	9	3	10.4	80	65	50	5.5	3

## GENERAL ARRANGEMENT DRAWING SINGLE STAGE WORM GEAR REDUCER

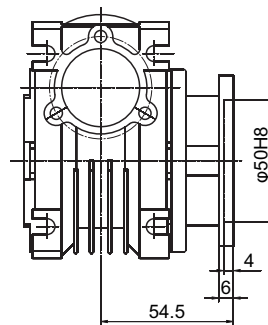
### PBWR30



W



F

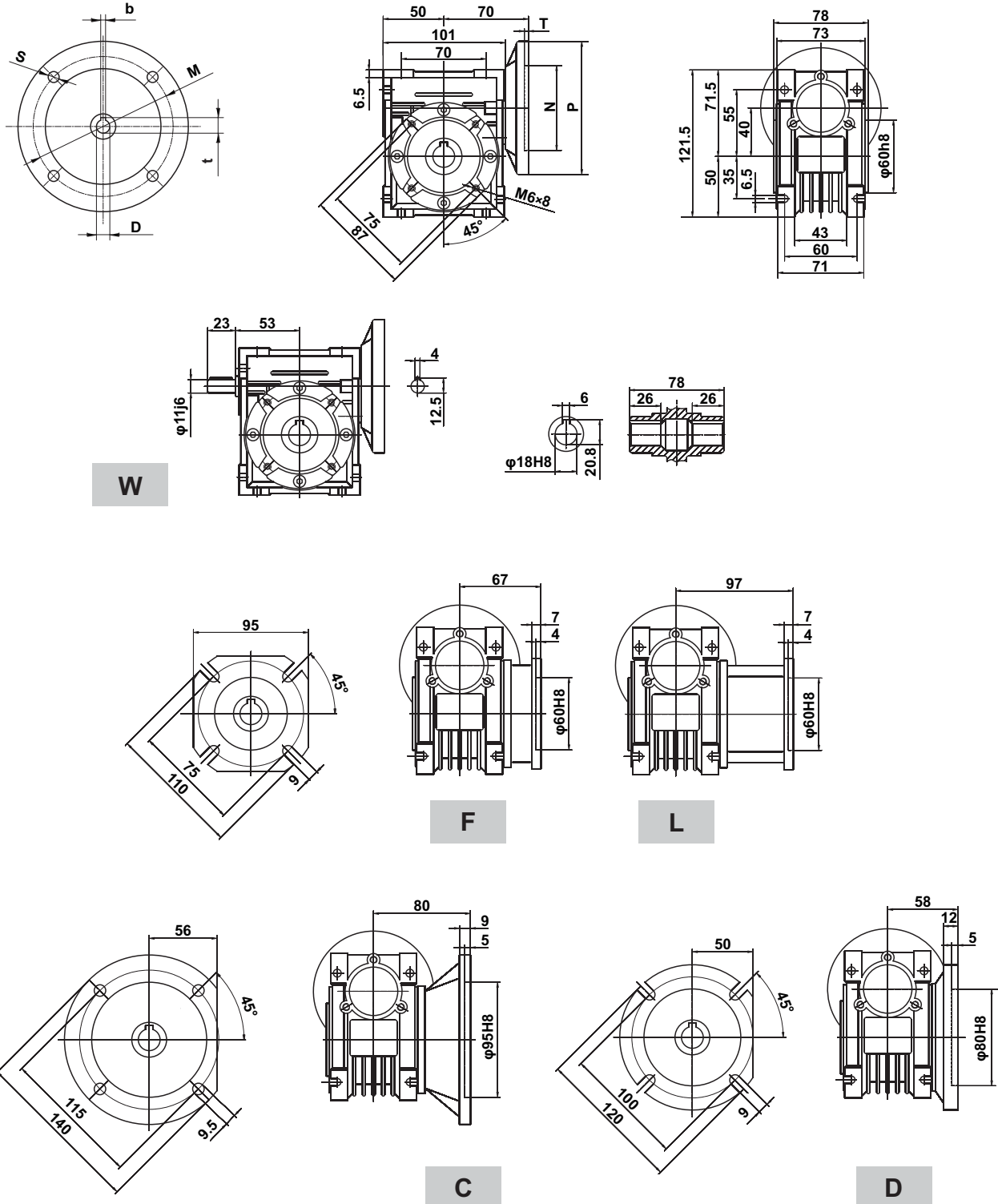


IEC	DE8	b	t	P	M	N	S	T
56B5	9	3	10.4	120	100	80	7	3.5
56B14	9	3	10.4	80	65	50	5.5	3
63B14	11	4	12.8	90	75	60	5.5	3
63B5	11	4	12.8	140	115	95	9	3.5

Weight without motor  $\approx 1.2\text{kg}$

## GENERAL ARRANGEMENT DRAWING SINGLE STAGE WORM GEAR REDUCER

### PBWR40

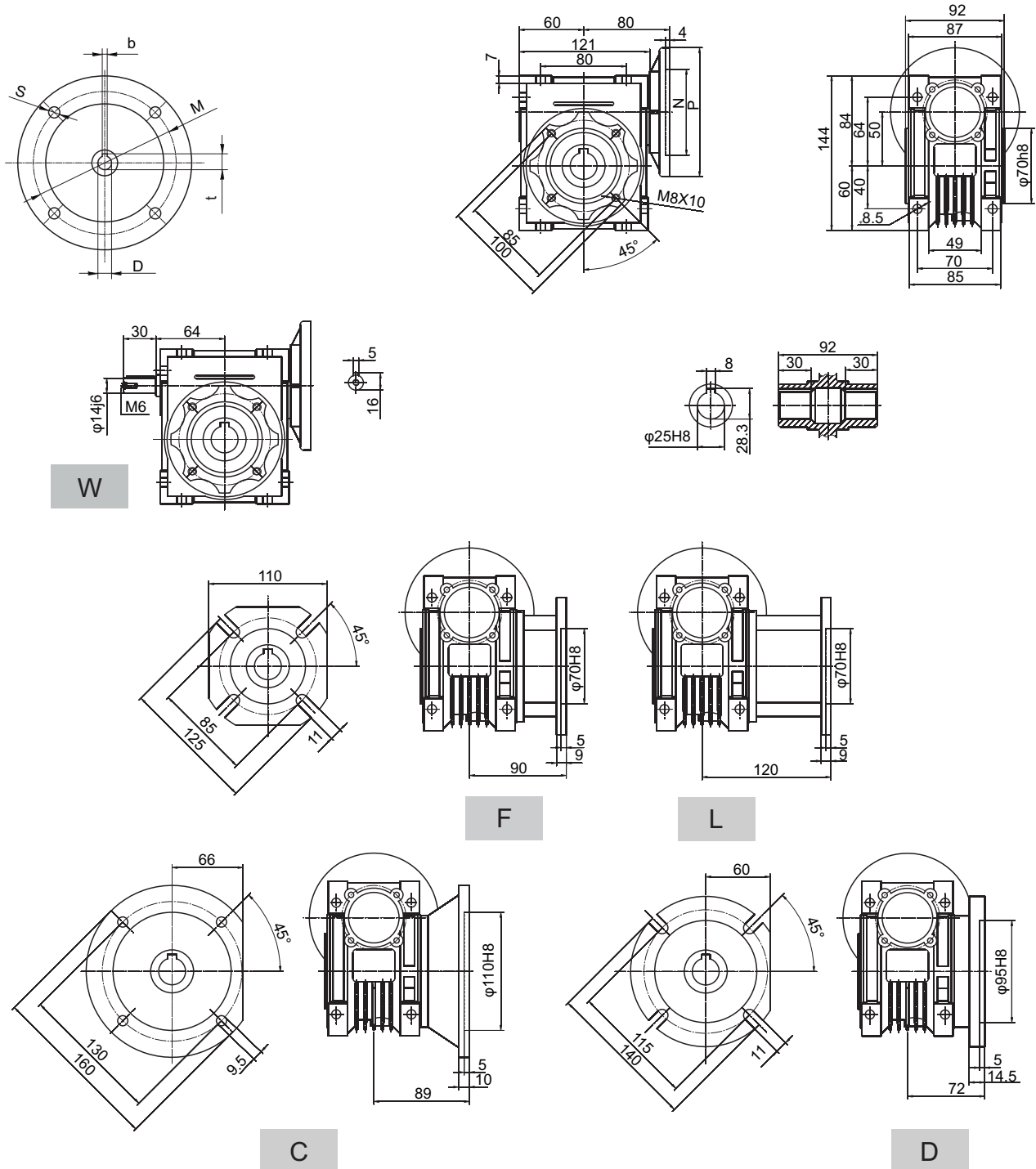


IEC	DE8	b	t	P	M	N	S	T
56B14	9	3	10.4	80	65	50	5.5	3
63B5	11	4	12.8	140	115	95	9	3.5
63B14	11	4	12.8	90	75	60	5.5	3
71B5	14	5	16.3	160	130	110	9	4
71B14	14	5	16.3	105	85	70	7	3

Weight without motor ≈ 2.2kg

## GENERAL ARRANGEMENT DRAWING SINGLE STAGE WORM GEAR REDUCER

### PBWR50

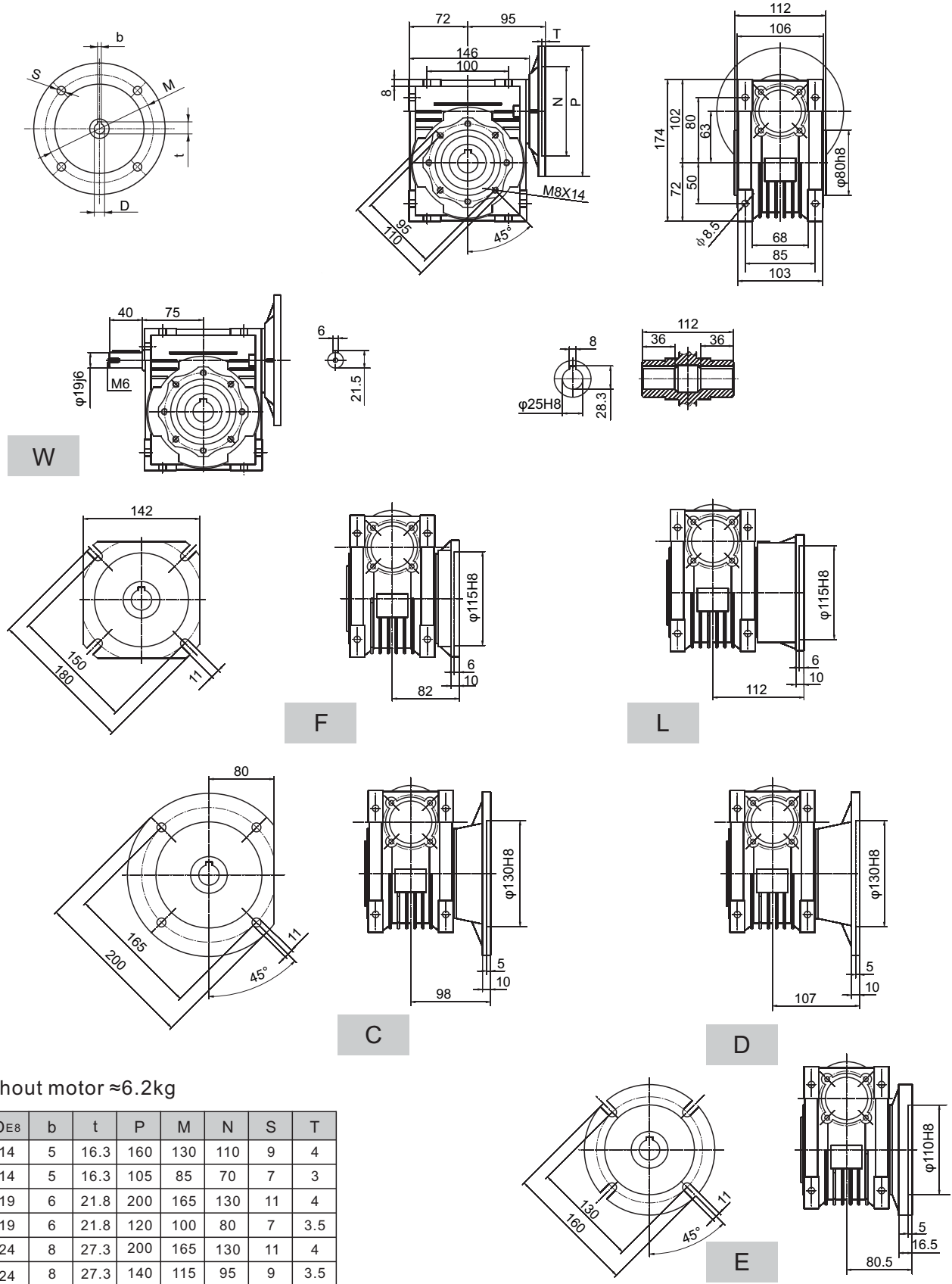


IEC	DE8	b	t	P	M	N	S	T
63B14	11	4	12.8	90	75	60	5.5	3
63B5	11	4	12.8	140	115	95	9	3.5
71B5	14	5	16.3	160	130	110	9	4
71B14	14	5	16.3	105	85	70	7	3
80B5	19	6	21.8	200	165	130	11	4
80B14	19	6	21.8	120	100	80	7	3.5

Weight without motor ≈ 3.8kg

## GENERAL ARRANGEMENT DRAWING SINGLE STAGE WORM GEAR REDUCER

### PBWR63

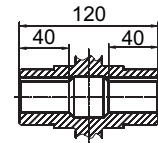
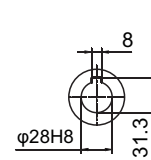
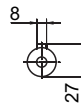
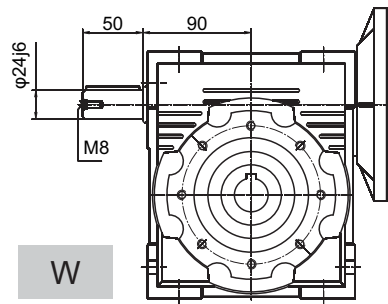
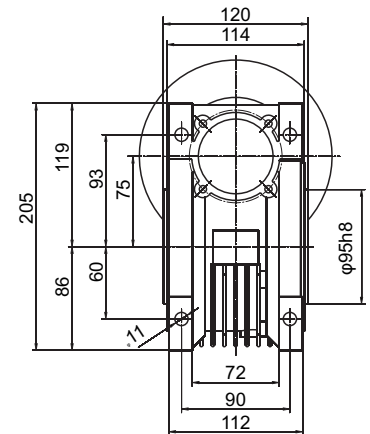
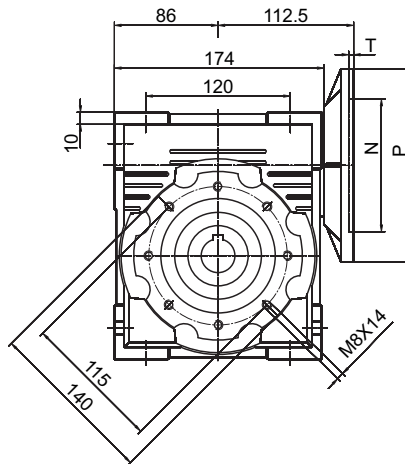
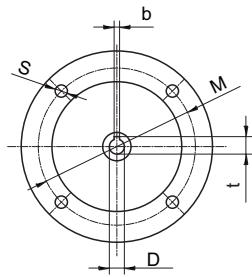


Weight without motor ≈ 6.2kg

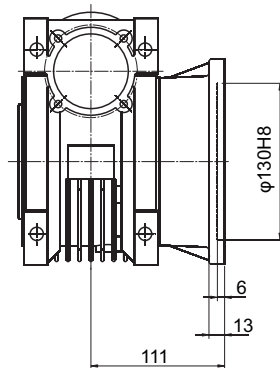
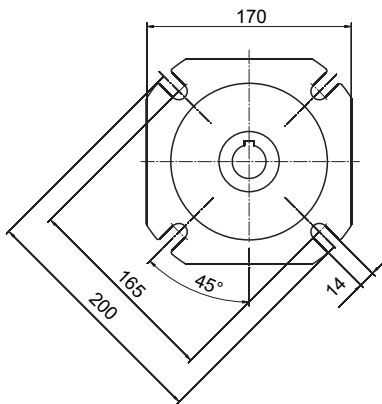
IEC	DE8	b	t	P	M	N	S	T
71B5	14	5	16.3	160	130	110	9	4
71B14	14	5	16.3	105	85	70	7	3
80B5	19	6	21.8	200	165	130	11	4
80B14	19	6	21.8	120	100	80	7	3.5
90B5	24	8	27.3	200	165	130	11	4
90B14	24	8	27.3	140	115	95	9	3.5

## GENERAL ARRANGEMENT DRAWING SINGLE STAGE WORM GEAR REDUCER

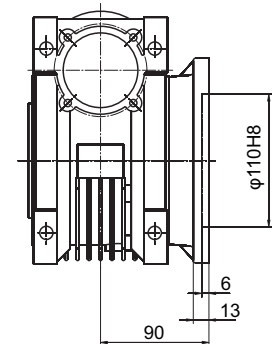
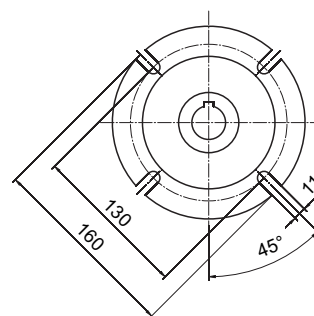
### PBWR75



W



F



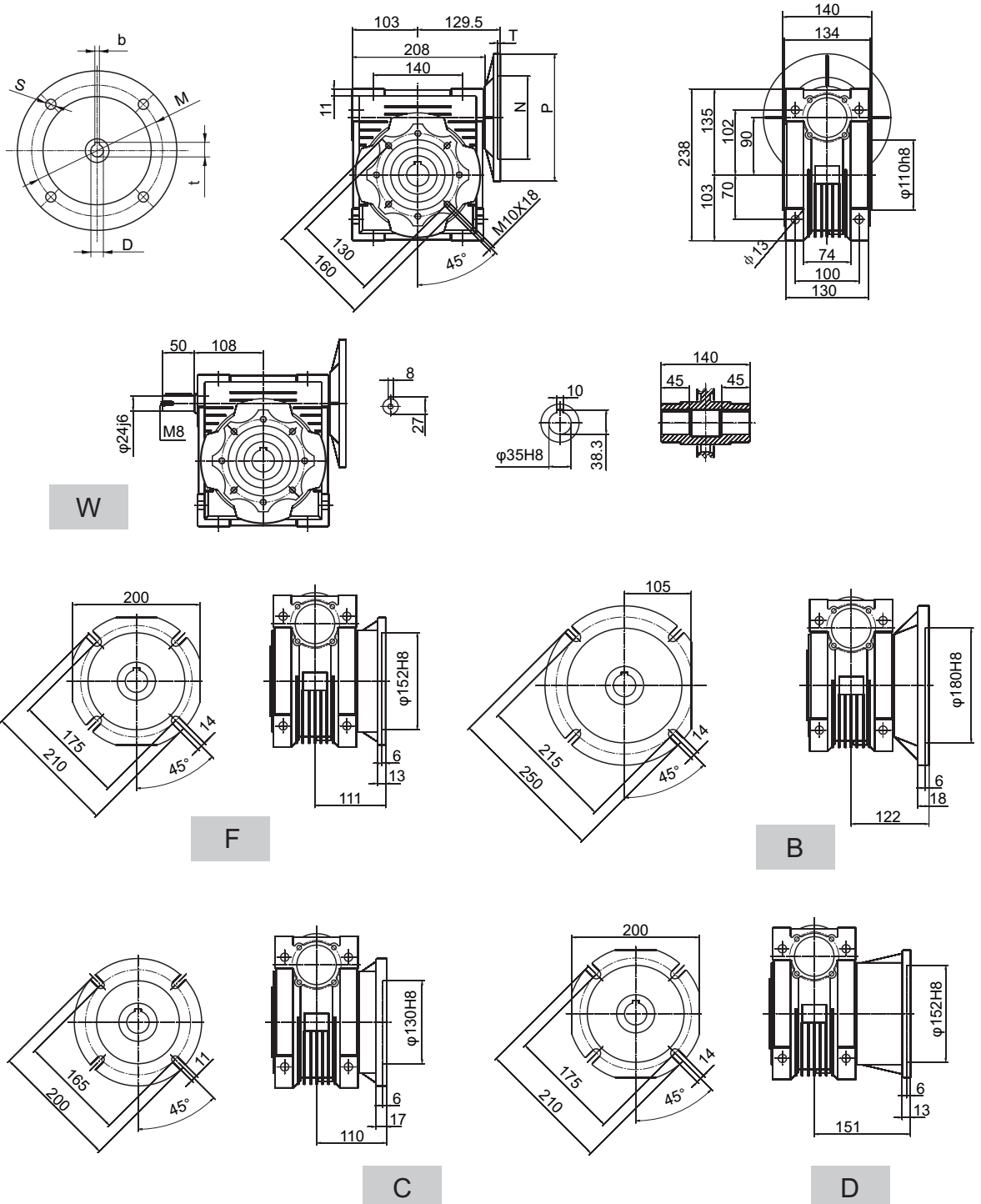
B

IEC	DE8	b	t	P	M	N	S	T
80B5	19	6	21.8	200	165	130	11	4
80B14	19	6	21.8	120	100	80	6.5	3.5
90B5	24	8	27.3	200	165	130	11	4
90B14	24	8	27.3	140	115	95	9	3.5
100/112B5	28	8	31.3	250	215	180	13.5	4
100/112B14	28	8	31.3	160	130	110	9	4.5

Weight without motor ≈ 9kg

## GENERAL ARRANGEMENT DRAWING SINGLE STAGE WORM GEAR REDUCER

### PBWR90



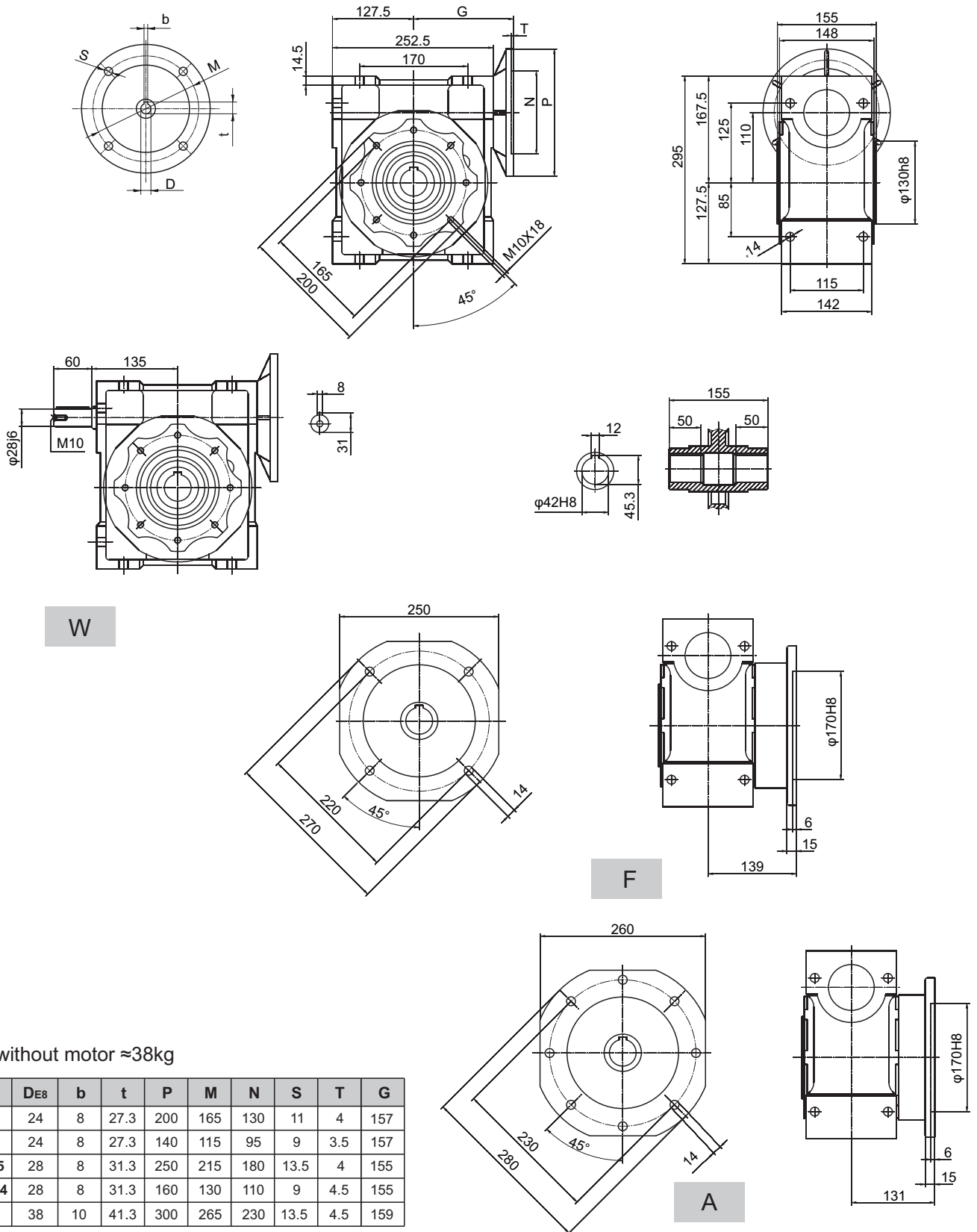
IEC	DE8	b	t	P	M	N	S	T
80B5	19	6	21.8	200	165	130	11	4
80B14	19	6	21.8	120	100	80	6.5	3.5
90B5	24	8	27.3	200	165	130	11	4
90B14	24	8	27.3	140	115	95	9	3.5
100/112B5	28	8	31.3	250	215	180	13.5	4
100/112B14	28	8	31.3	160	130	110	9	4.5

Weight without motor  $\approx 12\text{kg}$



## GENERAL ARRANGEMENT DRAWING SINGLE STAGE WORM GEAR REDUCER

### PBWR110

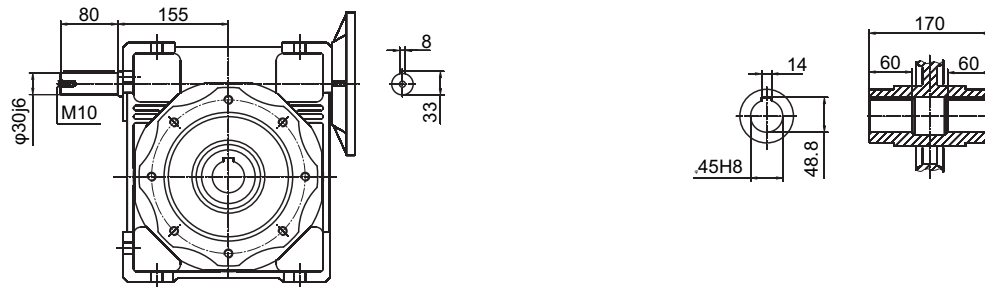
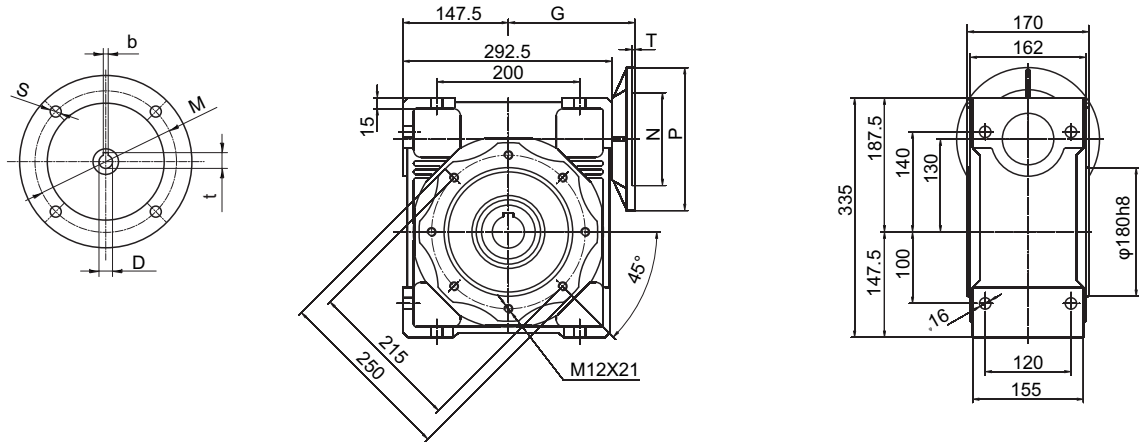


Weight without motor  $\approx 38\text{kg}$

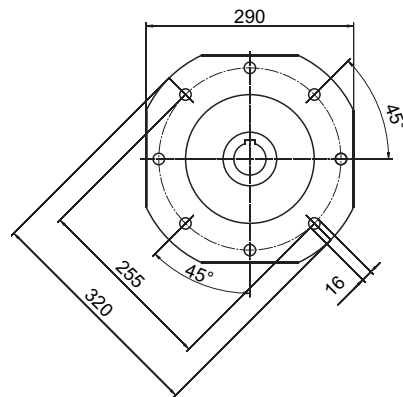
IEC	DE8	b	t	P	M	N	S	T	G
90B5	24	8	27.3	200	165	130	11	4	157
90B14	24	8	27.3	140	115	95	9	3.5	157
100/112B5	28	8	31.3	250	215	180	13.5	4	155
100/112B14	28	8	31.3	160	130	110	9	4.5	155
132B5	38	10	41.3	300	265	230	13.5	4.5	159

## GENERAL ARRANGEMENT DRAWING SINGLE STAGE WORM GEAR REDUCER

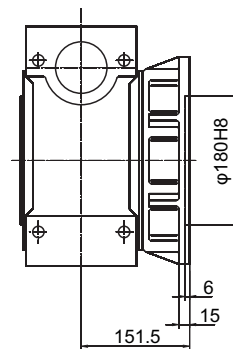
### PBWR130



W

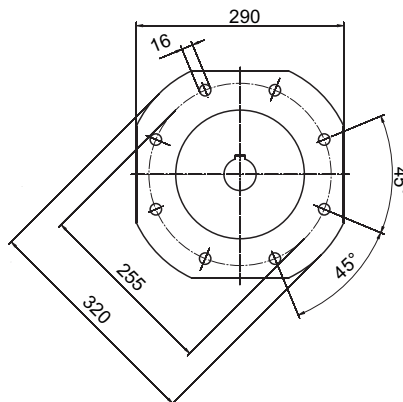


F

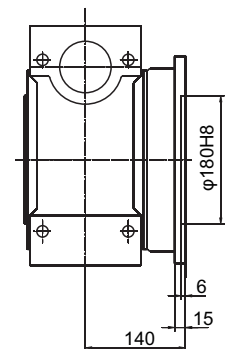


Weight without motor  $\approx 55$ kg

IEC	DE8	b	t	P	M	N	S	T	G
90B5	24	8	27.3	200	165	130	11	4	177
90B14	24	8	27.3	140	115	95	9	3.5	177
100/112B5	28	8	31.3	250	215	180	13.5	4	175
100/112B14	28	8	31.3	160	130	110	9	4.5	175
132B5	38	10	41.3	300	265	230	13.5	4.5	179

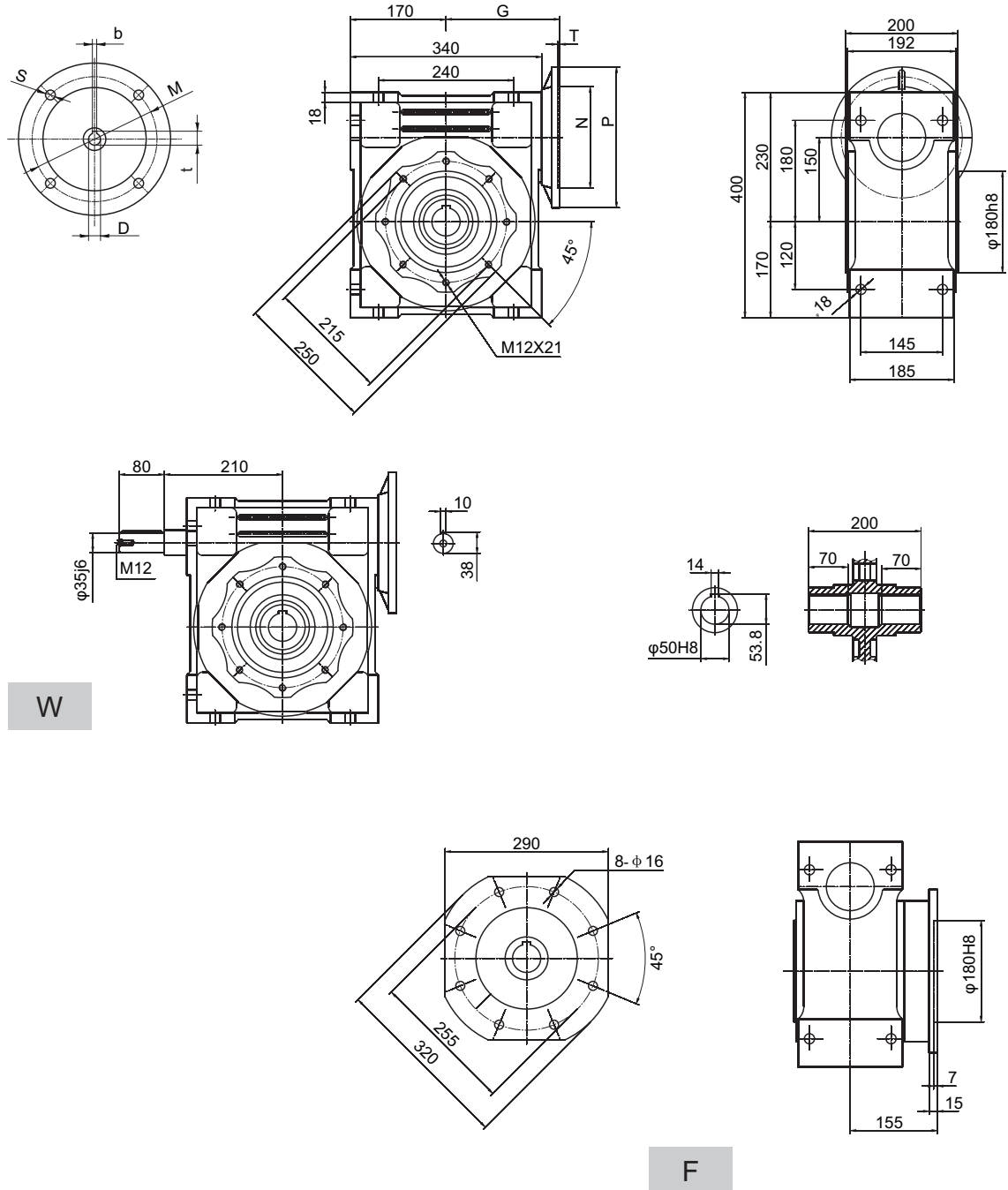


A



## GENERAL ARRANGEMENT DRAWING SINGLE STAGE WORM GEAR REDUCER

### PBWR150

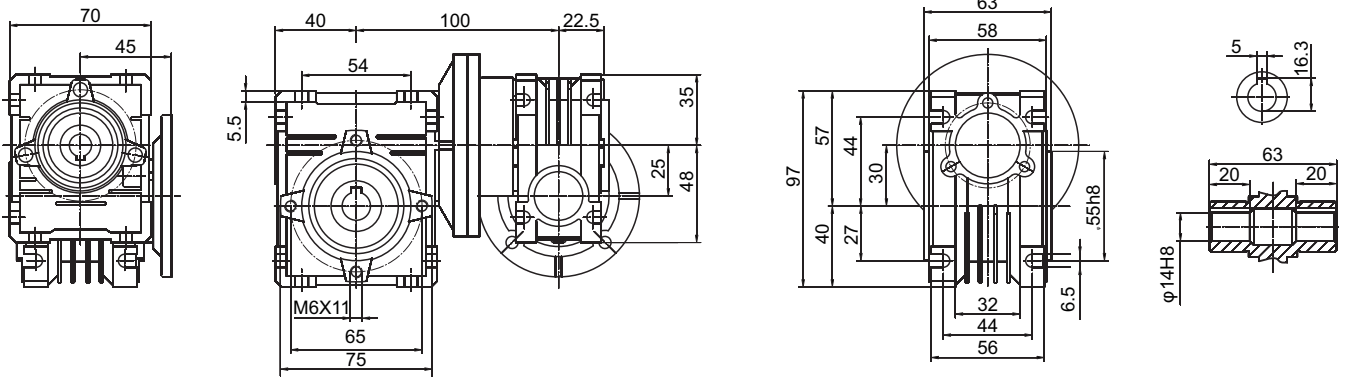


Weight without motor ≈105kg

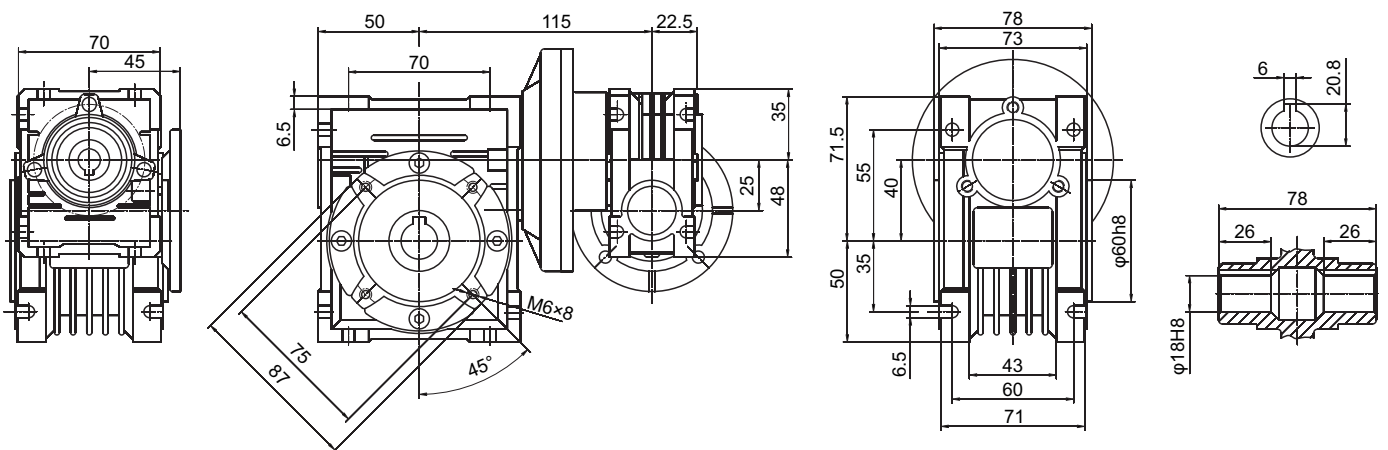
IEC	DE8	b	t	P	M	N	S	T	G
100/112B5	28	8	31.3	250	215	180	13.5	4	202
132B5	38	10	41.3	300	265	230	13.5	4.5	202
160B5	42	12	45.3	350	300	250	18	6	212

## GENERAL ARRANGEMENT DRAWING DOUBLE STAGE WORM GEAR REDUCER

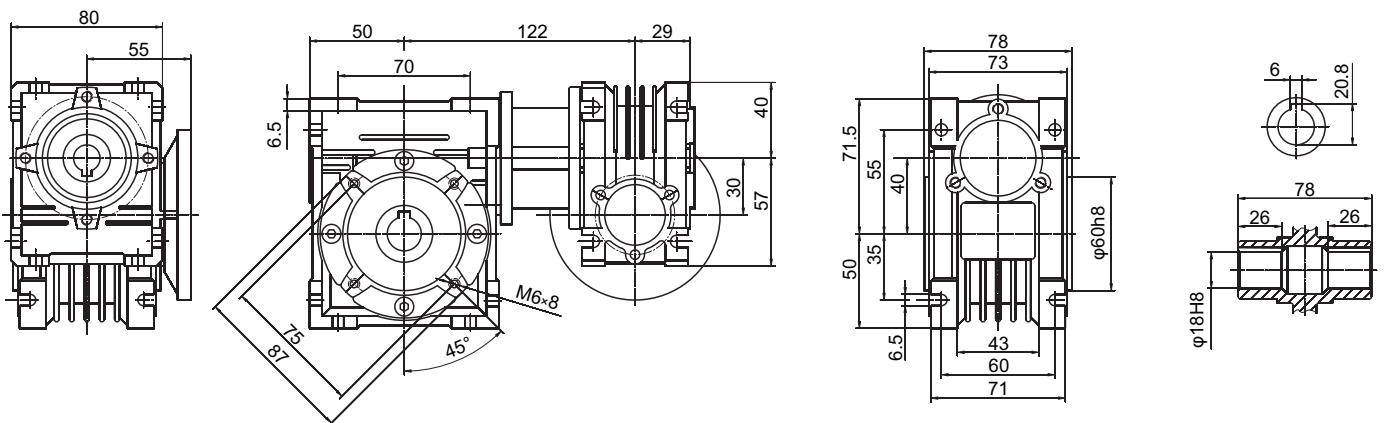
**PBWR 25/30**



**PBWR 25/40**

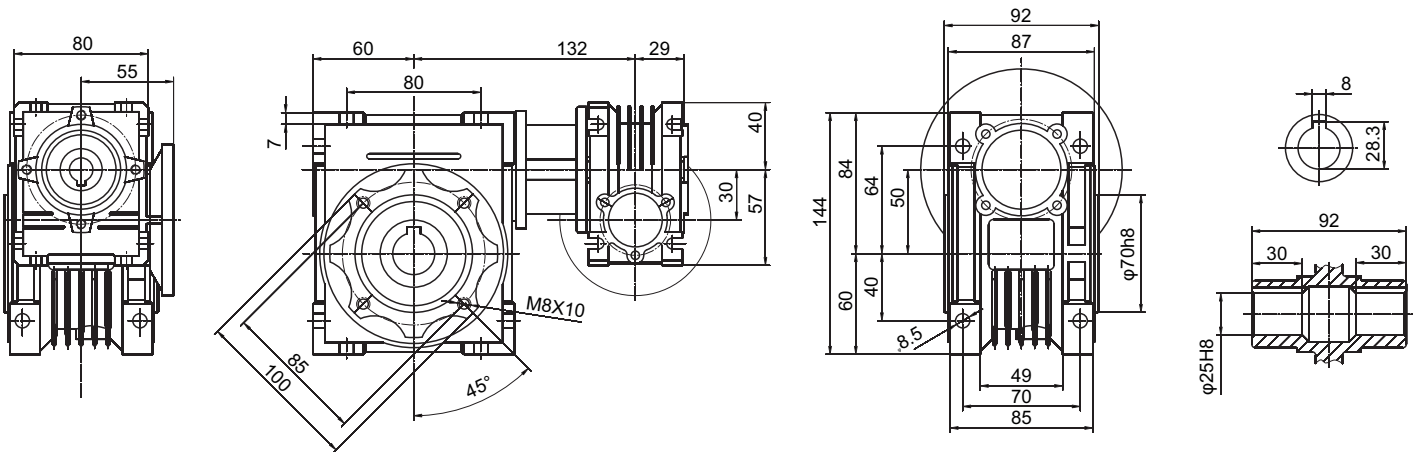


**PBWR 30/40**

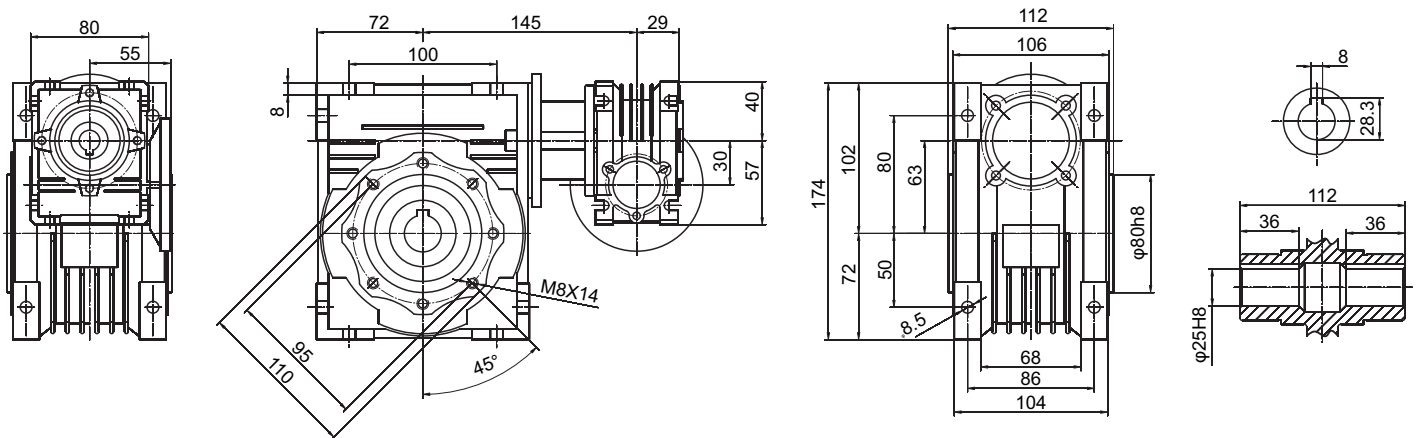


## GENERAL ARRANGEMENT DRAWING DOUBLE STAGE WORM GEAR REDUCER

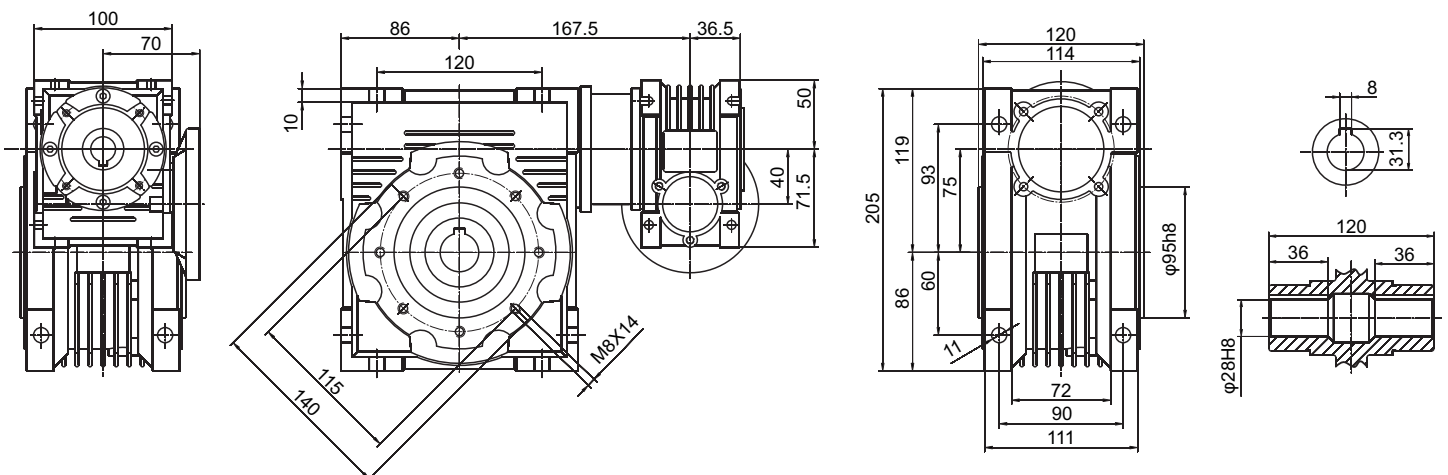
### PBWR 30/50



### PBWR 30/63

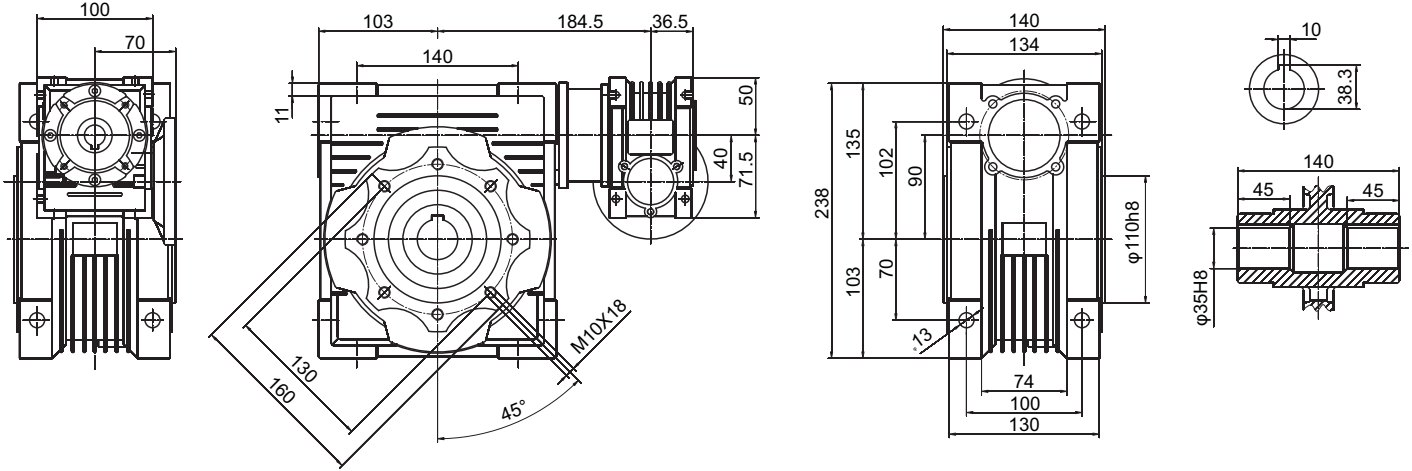


### PBWR 40/75

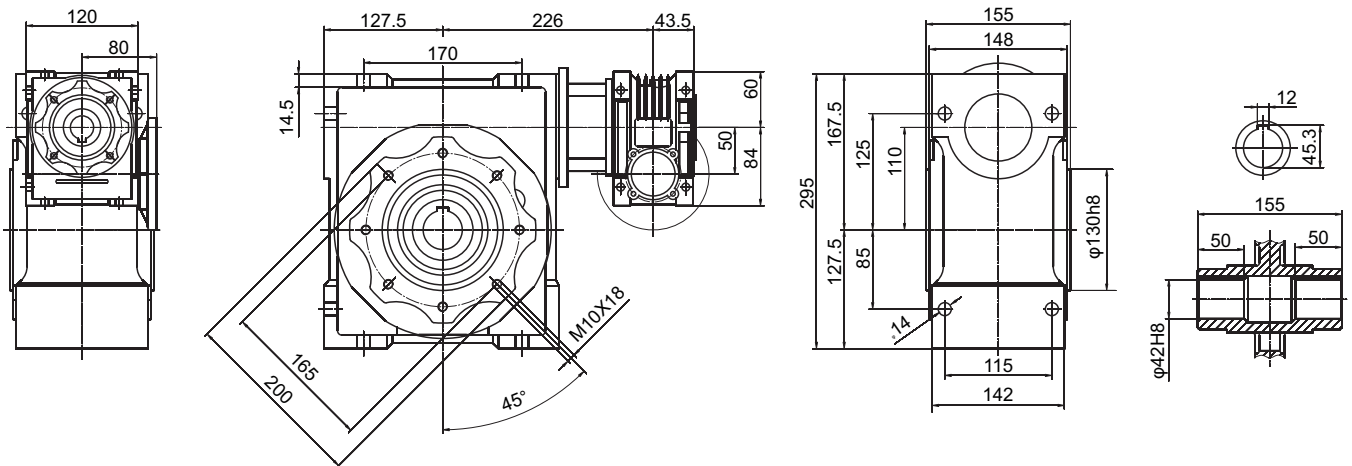


## GENERAL ARRANGEMENT DRAWING DOUBLE STAGE WORM GEAR REDUCER

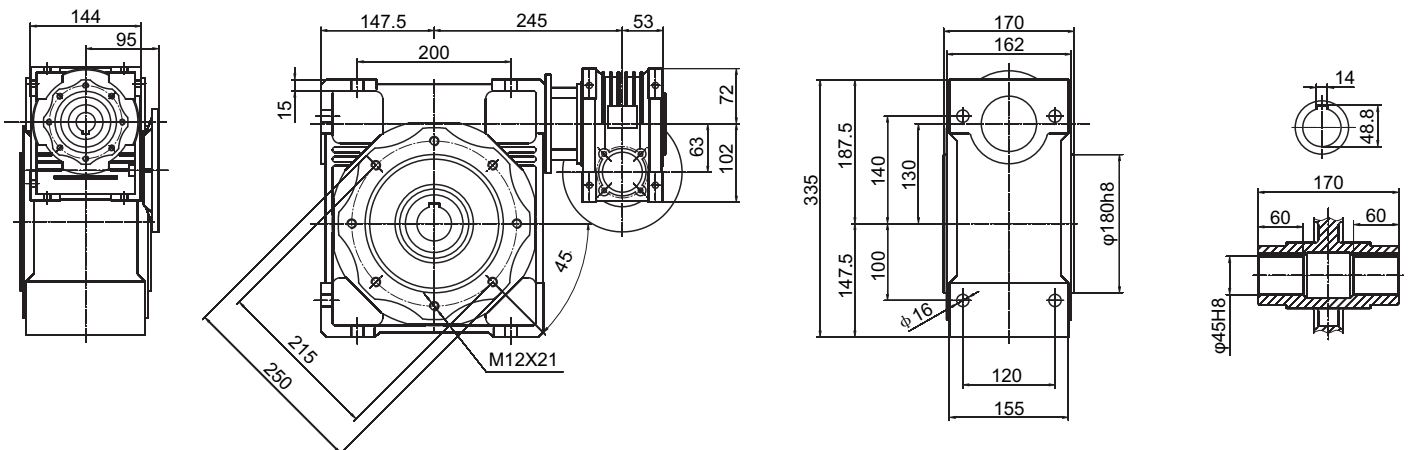
**PBWR 40/90**



**PBWR 50/110**



**PBWR 63/130**

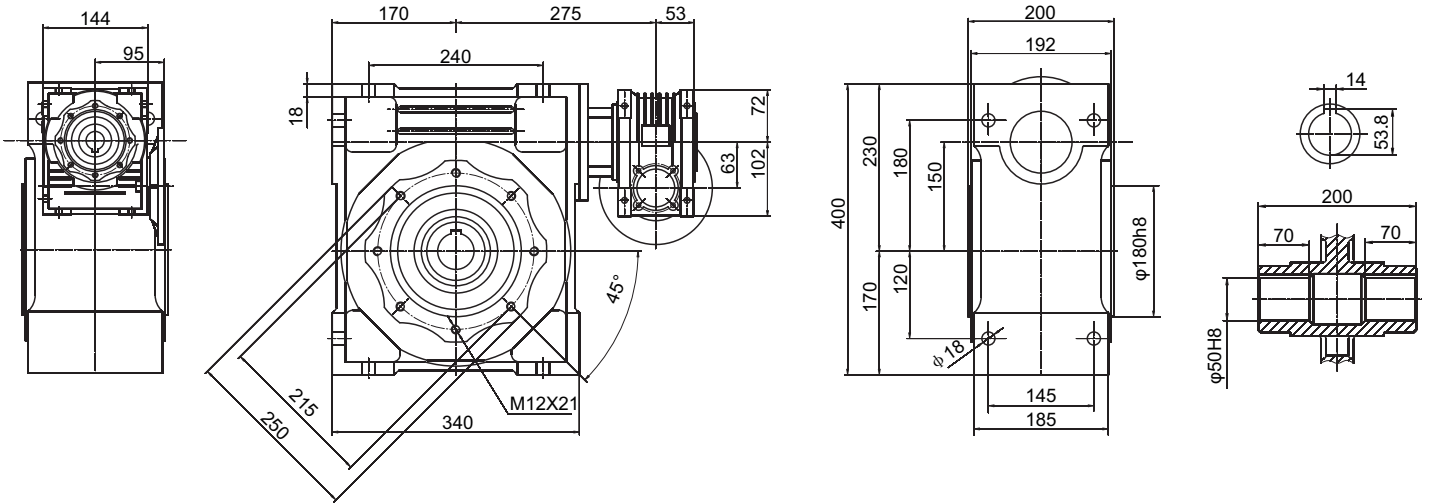




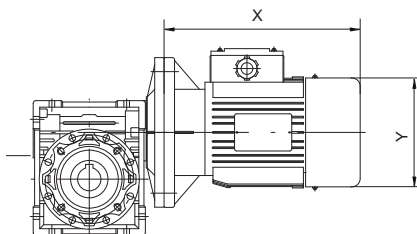
# SERIES PBWR

## GENERAL ARRANGEMENT DRAWING DOUBLE STAGE WORM GEAR REDUCER

PBWR 63/150



## DETAILS OF MOTOR AND GEARBOX ACCESSORIES

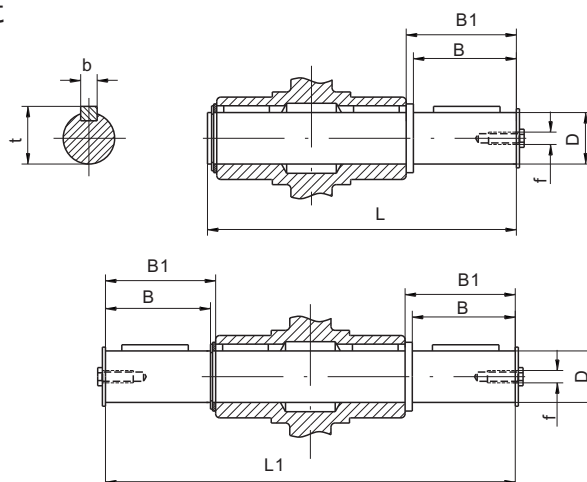


Overall dimensions for electric motor

	56		63		71		80		90		100		112		132		160	
( kw )	0.06	0.09	0.12	0.18	0.25	0.37	0.55	0.75	1.1	1.5	2.2	3	4	5.5	7.5	11	15	
X	167		183		210		262		294	325	314		338	373	409	479	523	
Y	110		124		140		158		180		198		222	262		314		

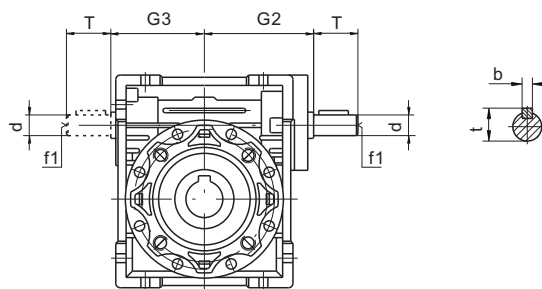
Dimensions of single/double output shaft

Type	D(h6)	B	B1	L	L1	f	b	t
25	11	23	25.5	81	101	-	4	12.5
30	14	30	32.5	102	128	M6	5	16
40	18	40	43	128	164	M6	6	20.5
50	25	50	53.5	152	199	M10	8	28
63	25	50	53.5	173	219	M10	8	28
75	28	60	63.5	192	247	M10	8	31
90	35	80	84	234	308	M12	10	38
110	42	80	84.5	249	324	M16	12	45
130	45	80	85	265	340	M16	14	48.5
150	50	102	110	324	420	M20	14	53.5



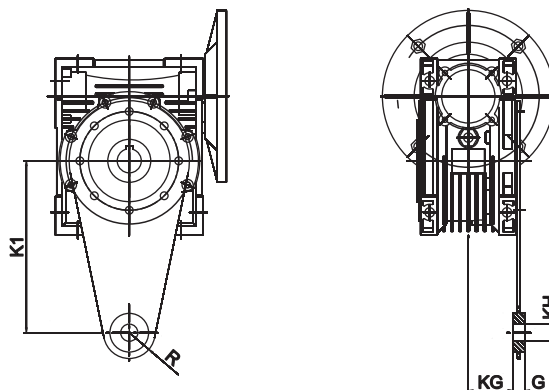
Dimensions of extension worm shafts

Type	G3	G2	T	d(j6)	b	t	f1
25	38	42	18	9	3	10.2	-
30	45	51	20	9	3	10.2	-
40	53	60	23	11	4	12.5	M5
50	64	74	30	14	5	16	M6
63	76.5	88.5	40	19	6	21.5	M6
75	90	105	50	24	8	27	M8
90	108	125	50	24	8	27	M8
110	135	142	60	28	8	31	M10
130	155	162	80	30	8	33	M10
150	175	195	80	35	10	38	M12



Dimensions of torque arms

Type	K1	R	KH	G	KG
25	70	15	8	14	17.5
30	85	15	8	14	24
40	100	18	10	14	31.5
50	100	18	10	14	38.5
63	150	18	10	14	49
75	200	30	20	25	47.5
90	200	30	20	25	57.5
110	250	35	25	30	62
130	250	35	25	30	69
150	250	35	25	30	84





### **PC Series Gear Reducer Features**

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The PC Series gear reducer is a single-stage gear drive that adopts a modularized structural design. i.e.

PC063 is a single-stage gear drive reducer with a transmission ratio of 3.0.

PC071 is a single-stage gear drive reducer with a transmission ratio of 3.0.

PC080 is a single-stage gear drive reducer with a transmission ratio of 3.0.

PC090 single-stage gear driving reducer, its transmission ratio  $i = 2.42$

The detailed data is shown in the following technical data table:

The following provides more information on the PC+PBWR combination form:

show title "The Combination Form of PC+PBWR Reducer", Refer Page No. 36.

The connection method for PC series gear reducer and PBWR Series worm reducers is comparatively simple and similar to the connection of the B14 mount.

### **The materials and manufacturing details for the main parts of the PC Kit Gear Reducer**

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1. Die-casting aluminum alloy (ZL106) case
2. 20CrMnMo gear alloy steel, surface treatment (cementing and hardening), involute tooth shape grinding (grinding gear teeth)
3. The output shaft of the reducer is made of 40Cr and adopts heat treatment for medium carbon steel (seasoning and surface hardening treatment).

### **The installation of the motor on the PC Series gear speed reducer**

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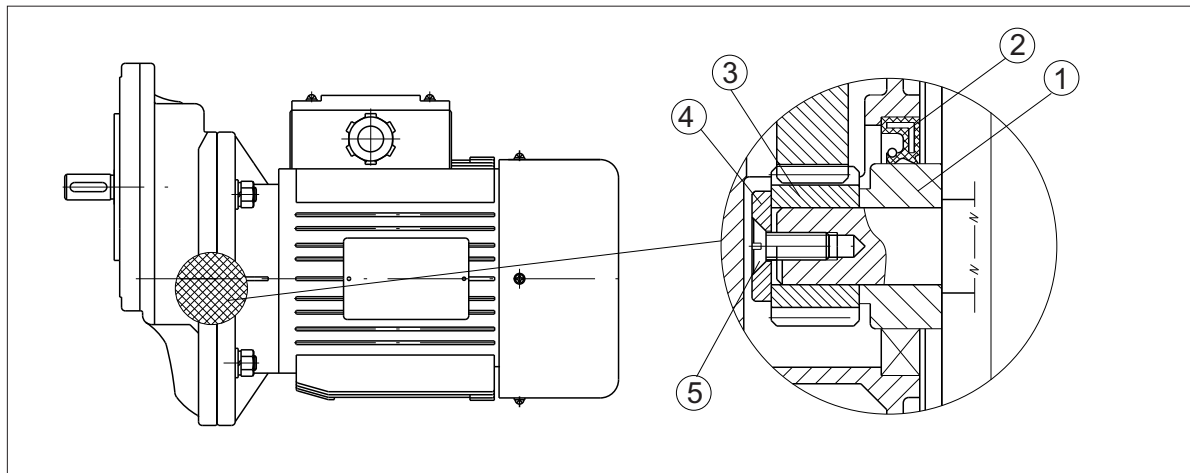
The installation of the motor on the PC Series gear reducer :

In order to fix the pinion correctly on the motor shaft, please follow the procedures below:

1. Completely clean the output shaft of the motor.
2. Remove the flat key on the output shaft.
3. Heat the sleeve (1) up to 100 ~120 and fix the sleeve (1) on the output shaft based on the diagram.
4. Fix the pinion (3), referring to the method of fixing the sleeve (1).
5. Fix the washer (4) and fasten countersunk head screws (5)  
(countersunk head screws shall be coated with screw fixing glue) in order to prevent looseness.
6. Because the PC Series gear reducer has been filled with lubricant, carefully remove the sealing end cover at (2) in the diagram; this procedure does not exist because a PC Series gear reducer has been provided with a motor when leaving the factory.
7. Replace the oil seal and motor at (2) in the diagram, being careful not to damage the oil seal.

Note: The PC Series speed reducer adopts a standard motor with high quality, and the motor may run with no vibration and low noise.

The installation of the motor on the PC Series gear reducer :



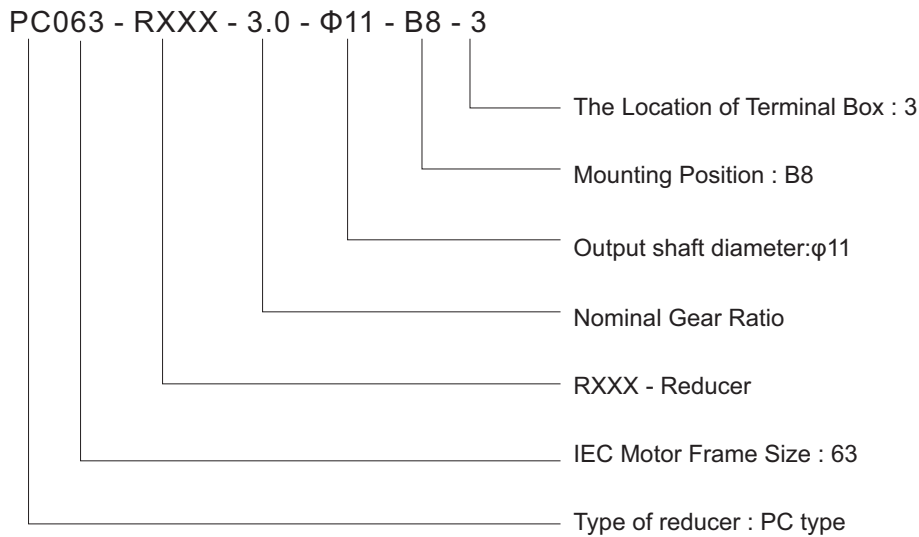
### Lubricating oil details of the PC Series Gear Reducer

- ∩ PC Series reducer adopt No.2 extreme pressure lithium lubricating grease (long-term) for lubrication, and The reducer may be fixed according to the position indicated in the specification.
- ∩ No.2 extreme pressure lithium lubricating grease adopted on the PC Series reducer has the working range from -20°C~+50°C

Type	PC 063	PC 071	PC 080	PC 090
B3, B8 B6, B7 V5, V6	0.05L	0.07L	0.15L	0.15L

Note: The unit of lubricant oil is liter (L).

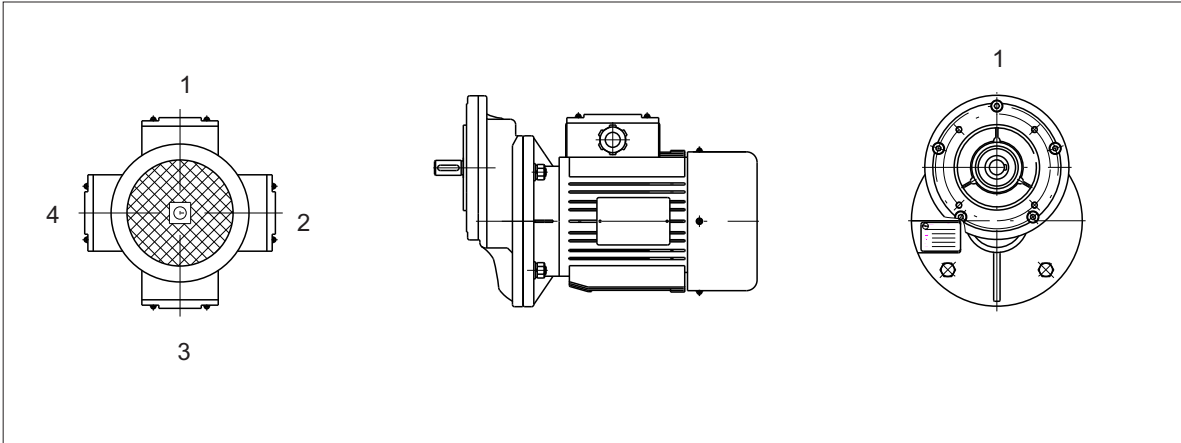
### Explanation of the PC Series Gear Reducer Nomenclature



PC	Type
063,071,080,090	IEC Motor Frame Size
G063, RXXX	G063 - Without Motor, Frame Size 63 RXXX - Reducer
3.00 , 2.42	Nominal gear ratio
$\phi$ 11, $\phi$ 14, $\phi$ 19, $\phi$ 24, $\phi$ 28	Output shaft diameter
B3,B8,B6,B7,V5,V6	Mounting Position, Refer Page No. 34
1,2,3,4	Location of Terminal Box, Refer Page No. 34, omitted when not required

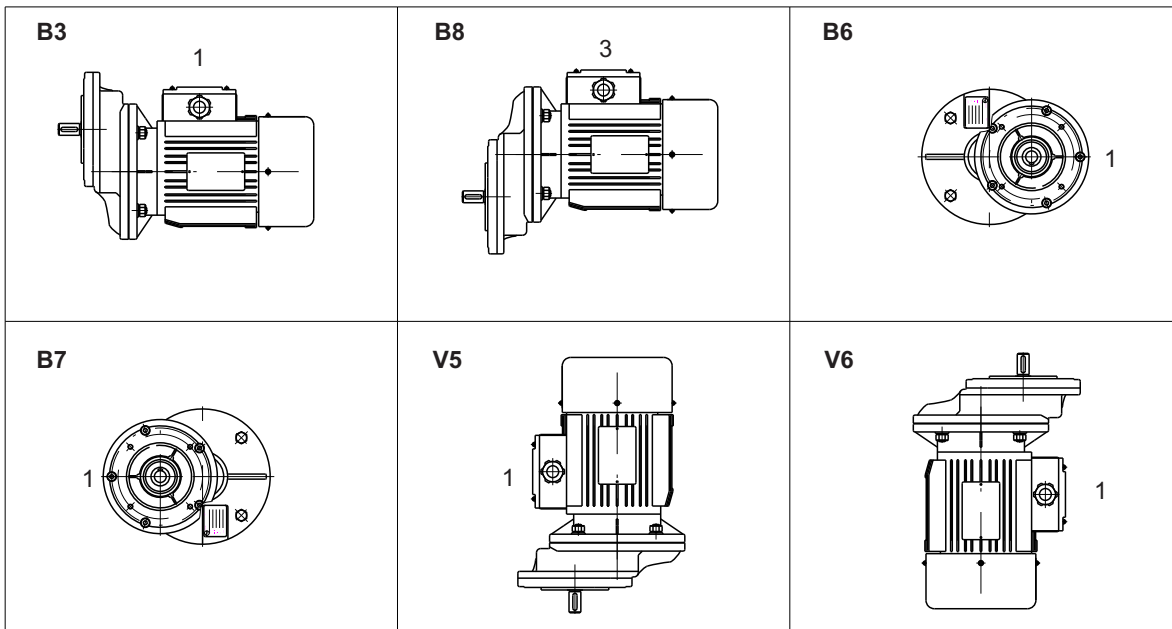
## MOUNTING POSITION OF THE PC SERIES GEAR REDUCER

### Location of terminal box



Notice : For specific requirements, indicate the position of the terminal box based on the diagram shown.

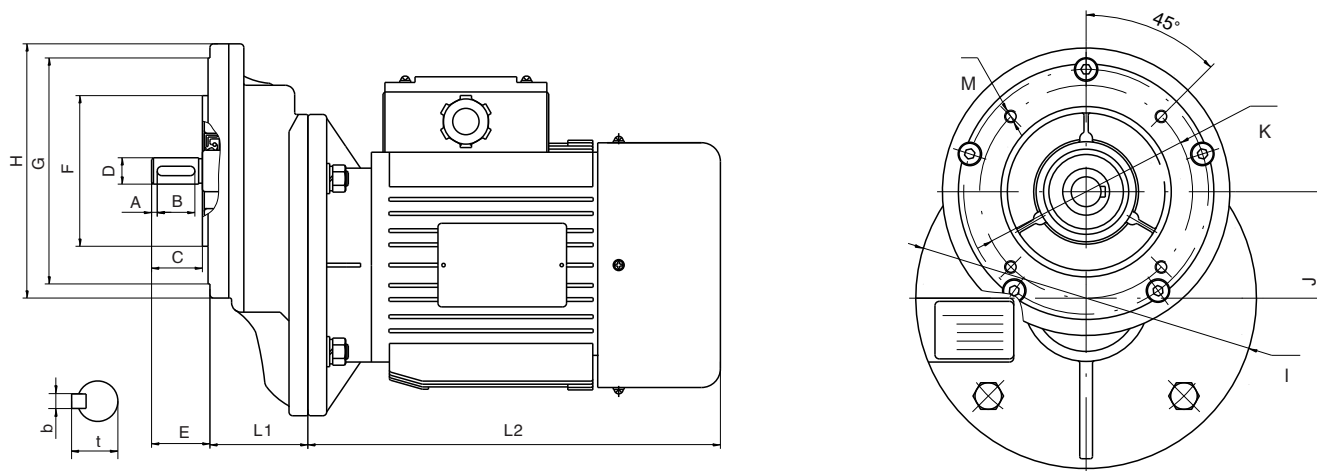
### Mounting Position of the PC Series Gear Reducer



Note : If there is no specific description, B3 is regarded as the standard mounting position.

# SERIES PC + PBWR

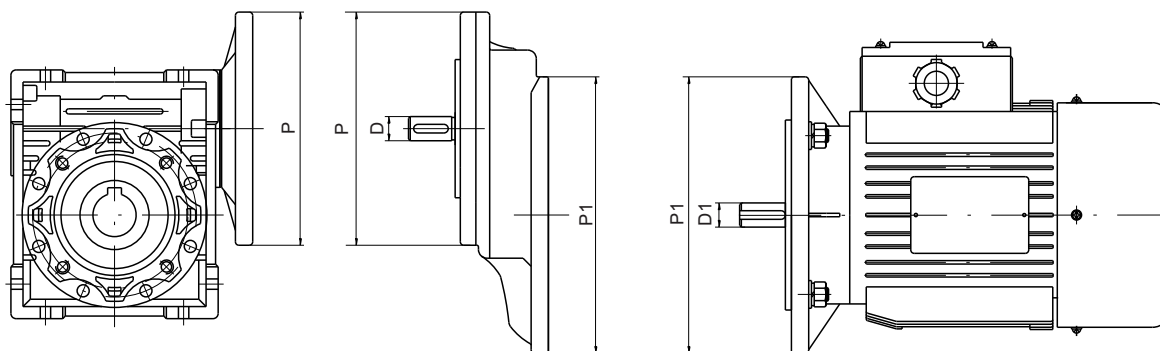
## GENERAL ARRANGEMENT DRAWING PC SERIES GEAR REDUCER



Type	A	B	C	D(js6)	b	t	E	F(H8)	G	H	I	J	K	M	L1	L2	Mount type
PC063	1.5	18	21	11	4	12.5	23	70	105	114	140	43	85	4-M6×10	47	183	63B5
	2	20	28	※14	5	16	30										
PC071	3	20	27	14	5	16	30	80	120	135	160	54	100	4-M6×10	57	210	71B5
	3	32	37	※19	6	21.5	40										
PC080	3	32	40	19	6	21.5	40	110	160	200	66	130	4-M8×11	74	262	80B5	
	4	40	50	※24	8	27	50										
PC090	4	50	60	※28	8	31	60	110	160	200	66	130	4-M8×11	74	294 325	90B5 90LB5	
	3	32	40	※19	6	21.5	40										
	3	40	50	24	8	27	50										
	3	50	60	※28	8	31	60										

Note: The output shaft's diameter D(js6) with " " provided in the table is a non-standard specification, while the diameter without " " is standard. The user may choose between both of them according to their needs.

### The Combination Form of PC+PBWR Reducer :



PC+PBWR	P1/D1 motor type	P/D	(P/D)	Remarks
PC063 +	PBWR 40	63B5-Φ140/Φ11	Φ105/Φ11	(Φ105/Φ14)
	PBWR 50			
	PBWR 63			
PC071 +	PBWR 50	71B5-Φ160/Φ14	Φ120/Φ14	(Φ120/Φ19)
	PBWR 63			
	PBWR 75			
PC080 +	PBWR 90	80B5-Φ200/Φ19	Φ160/Φ19	(Φ160/Φ24) (Φ160/Φ28)
	PBWR 75			
	PBWR 110			
PC090 +	PBWR 130	90B5-Φ200/Φ24	Φ160/Φ24	(Φ160/Φ19) (Φ160/Φ28)
	PBWR 110			



# SERIES PC + PBWR

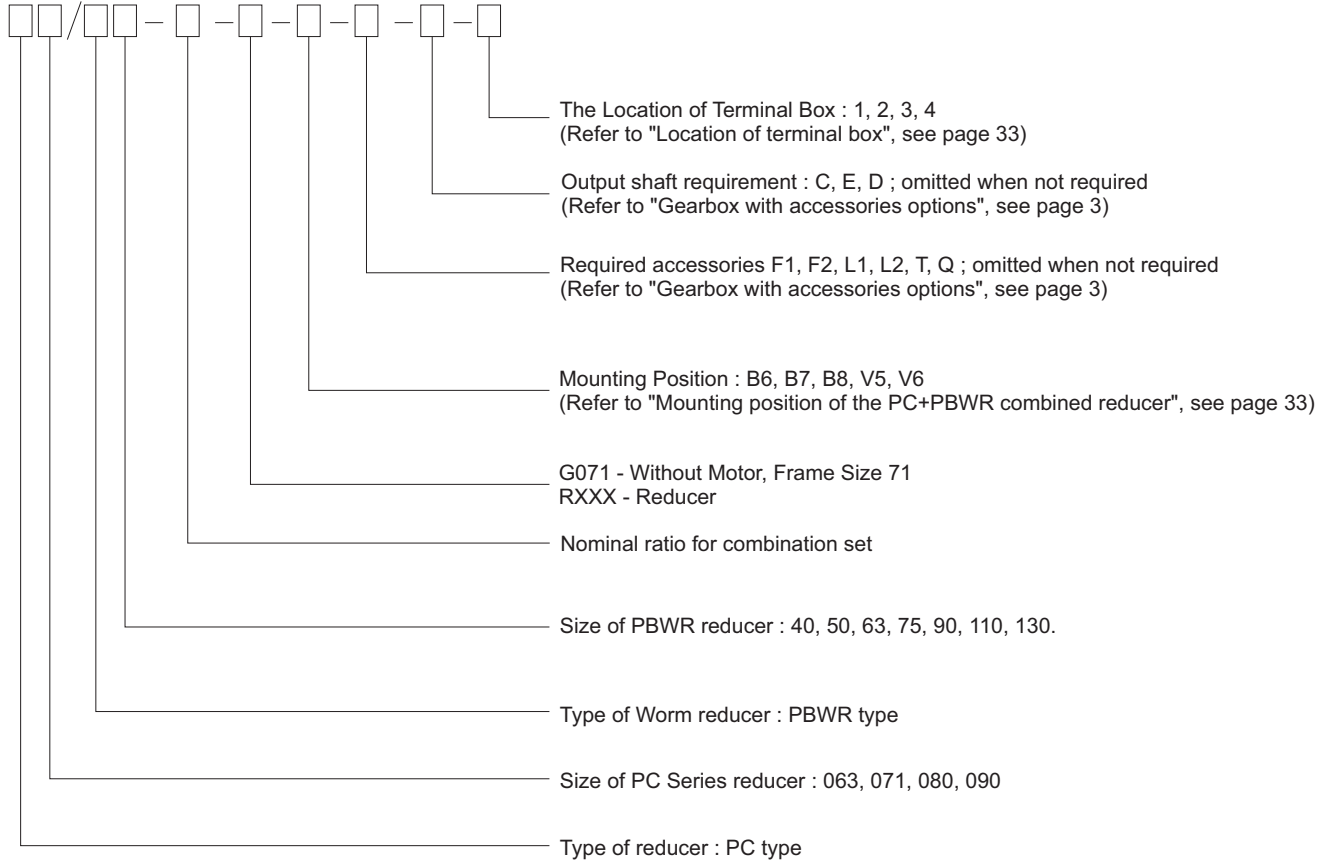
## VARIOUS OPTIONS FOR FRAME SIZES AND RATIOS

Type	(l)	PC063		PC071		PC080			PC090		
		Φ105/Φ11 i=3	Φ105/Φ14 i=3	Φ120/Φ14 i=3	Φ120/Φ19 i=3	Φ160/Φ24 i=3	Φ160/Φ24 i=3	Φ160/Φ28 i=3	Φ160/Φ19 i=2.42	Φ160/Φ24 i=2.42	Φ160/Φ28 i=2.42
PBWR40	25										
	30										
	40										
	50										
	60										
	80										
PBWR50	100										
	25										
	30										
	40										
	50										
	60										
PBWR63	80										
	100										
	25										
	30										
	40										
	50										
PBWR75	60										
	80										
	100										
	25										
	30										
	40										
PBWR90	50										
	60										
	80										
	100										
	25										
	30										
PBWR110	40										
	50										
	60										
	80										
	100										
	25										
PBWR130	30										
	40										
	50										
	60										
	80										
	100										

## MOUNTING POSITION OF PC SERIES + PBWR REDUCER

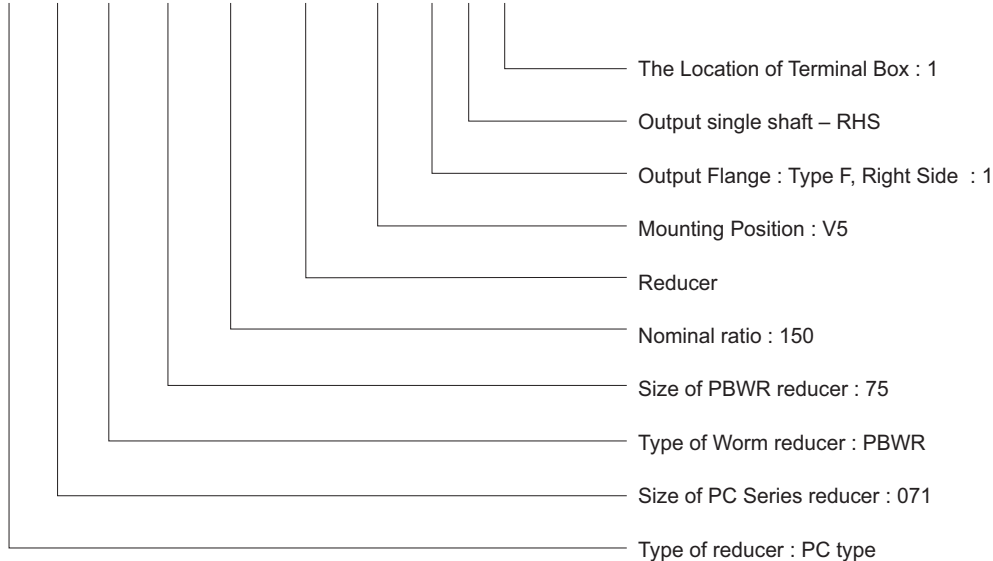
<p><b>B3</b></p>			
<p><b>B8</b></p>			
<p><b>B6</b></p>		<p><b>B7</b></p>	
<p><b>V5</b></p>			<p><b>V6</b></p>

Note : If there is no specific description, B3 is regarded as the standard mounting position.



### Explanation of the PC Series + PBWR Gear Reducer Nomenclature

**PC071/PBWR75 - 150 - RXXX - V5 - F1 - E - 1**



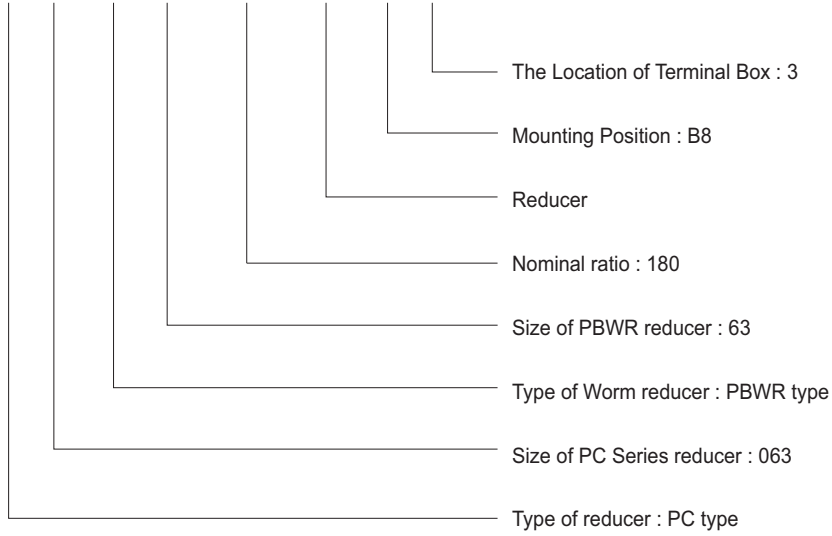




### Explanation of the PC Series + PBWR Gear Reducer Nomenclature

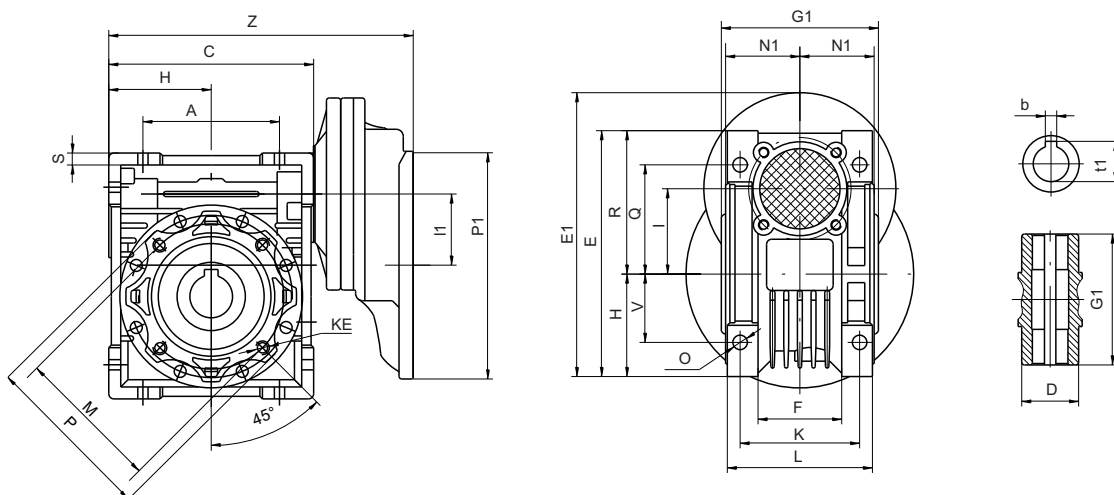
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**PC063/PBWR63 - RXXX - 180 - B8 - 3**



# SERIES PC + PBWR

## GENERAL ARRANGEMENT DRAWING PC SERIES + PBWR REDUCER



PC+PBWR		A	C	D(H7)	t1	b	E	E1	F	G1	H	I	I1	K
PC 063 +	PBWR40	70	100	18	20.8	6	121.5	147	43	78	50	40	40	60
	PBWR50	80	120	25	28.3	8	145	167	49	92	60	50	40	70
	PBWR63	100	144	25	28.3	8	174	192	67	112	72	63	40	85
PC 071 +	PBWR50	80	120	25	28.3	8	145	177.5	48	92	60	50	50	70
	PBWR63	100	144	25	28.3	8	174	202.5	67	112	72	63	50	85
	PBWR75	120	172	28	31.3	8	205	228.5	72	120	86	75	50	90
PC 080 +	PBWR75	120	172	28	31.3	8	205	241	72	120	86	75	63	90
	PBWR90	140	206	35	38.3	10	238	273	72	140	103	90	63	100
	PBWR110	170	252.5	42	45.3	12	295	317.5		155	127.5	110	63	115
PC 090 +	PBWR130	200	292.5	45	48.8	14	335	357.5		170	147.5	130	63	120
	PBWR110	170	252.5	42	45.3	12	295	317.5		155	127.5	110	63	115
	PBWR130	200	292.5	45	48.8	14	335	357.5		170	147.5	130	63	120

PC+PBWR		KE	L	M	N(h8)	N1	O	P	P1	Q	R	V	S	Z
PC 063 +	PBWR40	4-M8×8	71	75	60	36.5	6.5	87	140	55	71.5	35	6.5	167
	PBWR50	4-M8×10	85	85	70	43.5	8.5	100	140	64	85	40	7	187
	PBWR63	8-M8×14	103	95	80	53	8.5	110	140	80	102	50	8	214
PC 071 +	PBWR50	4-M8×10	85	85	70	43.5	8.5	100	160	64	85	40	7	197
	PBWR63	8-M8×14	103	95	80	53	8.5	110	160	80	102	50	8	224
	PBWR75	8-M8×14	113	115	95	57	11	140	160	93	119	60	10	255.5
PC 080 +	PBWR90	8-M10×18	130	130	110	67	13	160	160	102	135	70	11	289.5
	PBWR75	8-M8×14	113	115	95	57	11	140	200	93	119	60	10	272.5
	PBWR90	8-M10×18	130	130	110	67	13	160	200	102	135	70	11	306.5
PC 090 +	PBWR110	8-M10×18	142	165	130	74	14	200	200	125	167.5	85	15	357.5
	PBWR130	8-M12×21	155	215	180	81	16	250	200	140	187.5	10	15	397.5
PC 090 +	PBWR110	8-M10×18	142	165	130	74	14	200	200	125	167.5	85	15	357.5
	PBWR130	8-M12×21	155	215	180	81	16	250	200	140	187.5	100	15	397.5



**Selection Parameter of Series PC + PBWR Reducer  
( Input Speed 1400 rpm, 4 Pole & 900 rpm, 6 pole)**

P1 (KW)	n2 (r/min)	M2 (N.M)	Service Factor	i	Type	Motor type	
0.12	466.7	2.4	2.08	3	PC063	0.12KW-4P-63B5	
	18.7	42.4	1.20	75	PC063+PBWR40	0.12KW-4P-63B5	
	156.6	46.0	1.20	90			
	11.7	57.0	0.90	120			
	9.3	66.0	0.70	150			
	7.8	74.0	0.60	180	PC063+PBWR50	0.12KW-4P-63B5	
	9.3	67.5	1.30	150			
	7.8	75.0	1.10	180			
	5.8	88.0	0.80	240			
	4.7	98.0	0.70	300	PC063+PBWR63	0.12KW-4P-63B5	
	5.8	92.3	1.50	240			
	4.7	103.0	1.20	300			
	0.18	466.7	3.6	1.42	3	PC063	0.18KW-4P-63B5
		18.7	63.5	0.80	75	PC063+PBWR40	0.18KW-4P-63B5
15.6		70.0	0.80	90			
11.7		85.0	0.60	120			
18.7		63.5	1.40	75	PC063+PBWR50		
15.6		71.0	1.50	90			
11.7		87.0	1.10	120			
9.3		101.0	0.90	150			
7.8		113	0.70	180	PC063+PBWR63	0.18KW-4P-63B5	
5.8		133.0	0.60	240			
9.3		103.1	1.70	150			
7.8		117.0	1.40	180			
5.8		139.0	1.00	240	PC071	0.18KW-6P-71B5	
4.7		155.0	0.80	300			
300.0		5.6	1.97	3			
12.0		94.5	1.20	75			PC071+PBWR50
10.0		105.0	1.40	90			
7.5		126.0	1.00	120			
12.0		97.4	2.20	75	PC071+PBWR63	0.18KW-6P-71B5	
10.0		107.0	2.40	90			
7.5		131.0	1.80	120			
6.0		152.0	1.40	150			
5.0		168.0	1.20	180	PC071+PBWR75	0.18KW-6P-71B5	
3.8		197.0	0.90	240			
3.0	218.0	0.70	300				
5.0	178.8	1.70	180				
3.8	211.0	1.20	240				
3.0	235.0	1.00	300				
0.25	466.7	5.0	2.20	3	PC071	0.25KW-4P-71B5	
	18.7	88.3	1.00	75	PC071+PBWR50	0.25KW-4P-71B5	
	15.6	98.0	1.10	90			
	11.7	121.0	0.80	120			
	18.7	90.8	1.80	75			PC071+PBWR63
	15.6	100.0	2.00	90			
	11.7	125.0	1.50	120			
	9.3	143.0	1.20	150			
	7.8	163.0	1.00	180			



**Selection Parameter of Series PC + PBWR Reducer  
( Input Speed 1400 rpm, 4 Pole & 900 rpm, 6 pole)**

P1 (KW)	n2 (r/min)	M2 (N.M)	Service Factor	i	Type	Motor type
0.25	5.8	192.0	0.70	240		
	4.7	215.0	0.60	300		
	9.3	150.9	1.70	150	PC071+PBWR75	0.25KW-4P-71B5
	7.8	172.0	1.40	180		
	5.8	201.0	1.10	240		
	4.7	230.0	0.90	300		
	300.0	7.8	1.41	3	PC071	0.25KW-6P-71B5
	12.0	135.3	1.60	75	PC071+PBWR63	0.25KW-6P-71B5
	10.0	148.0	1.80	90		
	7.5	181.0	1.30	120		
	6.0	211.0	1.00	150		
	12.0	139.3	2.40	75	PC071+PBWR75	0.25KW-6P-71B5
	10.0	155.0	2.50	90		
	7.5	191.01	1.90	120		
	6.0	219.0	1.50	150		
	5.0	248.0	1.20	180		
	5.0	262.6	1.90	180	PC071+PBWR90	0.25KW-6P-71B5
3.8	318.0	1.40	240			
3.0	358.0	1.10	300			
0.37	466.7	7.4	1.49	3	PC071	0.37KW-4P-71B5
	18.7	134.4	1.2	75	PC071+PBWR63	0.37KW-4P-71B5
	15.6	148.0	1.40	90		
	11.7	185.0	1.00	120		
	9.3	212.0	0.80	150		
	18.7	138.2	1.8	75	PC071+PBWR75	0.37KW-4P-71B5
	15.6	154.0	1.9	90		
	11.7	191.0	1.50	120		
	9.3	223.0	1.10	150		
	7.8	254.0	0.90	180		
	7.8	268.0	1.50	180	PC071+PBWR90	0.37KW-4P-71B5
	5.8	321.0	1.10	240		
	4.7	371.0	0.90	300	PC080+PBWR75	0.37KW-6P-80B5
	300.0	11.5	1.91	3	PC080	0.37KW-6P-80B5
	12.0	206.1	1.60	75		
	10.0	230.0	1.70	90		
	7.5	283.0	1.30	120	PC080+PBWR75	0.37KW-6P-80B5
	6.0	324.0	1.00	150		
	6.0	347.5	1.60	150	PC080+PBWR90	0.37KW-6P-80B5
	5.0	389.0	1.30	180		
3.8	471.0	1.00	240			
3.8	508.8	1.60	240	PC080+PBWR110	0.37KW-6P-80B5	
3.0	577.0	1.30	300			



**Selection Parameter of Series PC + PBWR Reducer  
(Input Speed 1400 rpm, 4 Pole & 900 rpm, 6 pole)**

P1 (KW)	n2 (r/min)	M2 (N.M)	Service Factor	i	Type	Motor type
0.55	466.7	11.0	2.03	3	PC080	0.55KW-4P-80B5
	18.7	205.4	1.20	75	PC080+PBWR75	0.55KW-4P-80B5
	15.6	230.0	1.30	90		
	11.7	284.0	1.00	120		
	9.3	332.0	0.80	150		
	15.6	239.7	2.30	90	PC080+PBWR90	0.55KW-4P-80B5
	11.7	297.0	1.60	120		
	9.3	355.0	1.30	150		
	7.8	398	1	180		
	5.8	477	0.8	240		
	7.8	425.5	1.80	180	PC080+PBWR110	0.55KW-4P-80B5
	5.8	513.0	1.30	240		
	4.7	597.0	1.00	300		
	300.0	17.2	1.29	3	PC080	0.55KW-6P-80B5
	12.0	306.4	1.10	75	PC080+PBWR75	0.55KW-6P-80B5
	10.0	341.0	1.10	90		
	10.0	357.2	2.00	90	PC080+PBWR90	0.55KW-6P-80B5
	7.5	441.0	1.40	120		
	6.0	516.0	1.10	150		
	5.0	578.0	0.90	180		
7.5	462.2	2.60	120	PC080+PBWR110	0.55KW-6P-80B5	
6.0	552.0	2.00	150			
5.0	620.0	1.60	180			
3.8	756.0	1.10	240			
3.8	756.4	1.60	240	PC080+PBWR130	0.55KW-6P-80B5	
3.0	858.0	1.30	300			
0.75	466.0	15.0	1.47	3	PC080	0.75KW-4P-80B5
	18.7	280.1	0.90	75	PC080+PBWR75	0.75KW-4P-80B5
	15.6	313.0	1.00	90		
	15.6	336.9	1.70	90	PC080+PBWR110	0.75KW-4P-80B5
	11.7	405.0	1.20	12		
	9.3	483.0	0.90	150		
	7.8	543.0	0.70	180		
	11.7	429.8	2.20	120		
	9.3	506.0	1.70	150	PC080+PBWR130	0.75KW-4P-80B5
	7.8	580.0	1.30	180		
	5.8	700.0	0.90	240	PC090+PBWR110	0.75KW-6P-90B5
	5.8	712.2	1.40	240		
	4.7	813.0	1.10	300		
	376	18.7	1.91	2.42	PC090	0.75KW-6P-90B5
	12.4	392.9	3.20	72.6		
	9.3	508.0	2.30	96.8		
	7.4	607.0	1.80	121		
	6.2	682.0	1.50	145.2		
	4.6	832.0	1.00	193.6		



**Selection Parameter of Series PC + PBWR Reducer  
( Input Speed 1400 rpm, 4 Pole & 900 rpm, 6 pole)**

P1 (KW)	n2 (r/min)	M2 (N.M)	Service Factor	i	Type	Motor type
0.75	12.4	398.7	4.40	72.6	PC090+PBWR130	0.75KW-6P-90B5
	9.3	508	3.2	96.8		
	7.4	607	2.6	121		
	6.2	682.0	2.10	145.2		
	4.6	832.0	1.50	193.6		
	3.7	944.0	1.20	242		
1.1	578.5	17.8	2.00	2.42	PC090	1.1KW-4P-90B5
	19.3	392.2	2.50	72.6	PC090+PBWR110	1.1KW-4P-90B5
	14.5	508.0	1.80	96.8		
	11.6	599.0	1.50	121		
	9.6	686.0	1.10	145.2		
	7.2	828.0	0.80	193.6		
	19.3	397.7	3.50	72.6	PC090+PBWR130	1.1KW-4P-90B5
	14.5	508.0	2.60	96.8		
	11.6	608.0	2.00	121		
	9.6	686.0	1.60	145.0		
	7.2	843.0	1.20	193.6		
	5.8	962.0	0.90	242		
	376.0	27.4	1.30	2.42	PC090	1.1KW-6P-90B5
	12.4	576.2	2.20	72.6	PC090+PBWR110	1.1KW-6P-90B5
	9.3	746.0	1.60	96.8		
	7.4	890.0	1.20	121		
	6.2	1000.0	1.00	145.2		
	12.4	584.7	3.00	72.6	PC090+PBWR130	1.1KW-6P-90B5
9.3	746.0	2.20	96.8			
7.4	890.0	1.70	121			
6.2	1000.0	1.40	145.2			
4.6	1220.0	1.00	193.6			
1.5	578.5	24.3	1.47	2.42	PC090	1.5KW-4P-90B5
	19.3	534.9	1.90	72.6	PC090+PBWR110	1.5KW-4P-90B5
	14.5	693.0	1.30	96.8		
	11.6	817.0	1.10	121		
	9.6	936.0	0.80	145.2		
	19.3	542.3	2.60	72.6	PC090+PBWR130	1.5KW-4P-90B5
	14.5	693.0	1.90	96.8		
	11.6	830.0	1.50	121		
	9.6	936.0	1.10	145.2		
	7.2	1148.9	0.80	193.6		
2.2	1157.0	17.9	2.00	2.42	PC090	1.5KW-2P-90B5
	38.6	397.7	2.10	72.6	PC090+PBWR110	1.5KW-2P-90B5
	28.9	516.7	1.50	96.8		
	23.1	617.0	1.20	121		
	38.6	408.6	2.90	72.6	PC090+PBWR130	1.5KW-2P-90B5
	28.9	545.0	2.00	96.8		
	23.1	654.0	1.60	121		
	19.3	752.0	1.30	145.2		

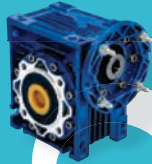






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